



# Bona System



Product Catalogue 2018

**Bona®**

# Innovation for Better Wood Floors

## A passion for innovative solutions

Welcome to the world of Bona. We are proud to present this year's catalogue, filled with even more innovative sustainable solutions and products. We have lots of exciting news, from a world first brushing technology that enables you to create unique, exciting wood effects, to Bona Titan, our strongest adhesive yet.

All our products are developed with passion, sustainability and trust in mind. Whether your projects require complete renovation, a new makeover or an effective floor maintenance routine, as a professional contractor you can be assured that our complete range of solutions deliver performance, value and excellent results.





## High performance solutions

Our systematic approach enables us to offer you a complete range of easy-to-follow treatment programs for every wood floor challenge. Within this catalogue, you will find an entire system of compatible products and solutions that deliver unparalleled performance, allowing you to work with efficiency and speed, without compromising on quality.

## Healthy and safe working

All Bona products and solutions are developed with a focus on minimal environmental impact and improved indoor air quality to ensure a safe, clean, healthy working environment for you as a craftsman. From solvent-free products and dust-free sanding, to the development of materials from natural resources, we believe in providing care and protection that extends beyond the floor.

## Sharing knowledge and skills

An expert in wood floor care since 1919, we believe in sharing our knowledge. Bona offers specialised training sessions around the world in a wide variety of areas, such as colouring, fastening, renovation and more. To find out more about training courses in your area, contact your local Bona representative.

## BCCP Program

The Bona Certified Craftsman Program (BCCP) allows you to become a part of our trusted global network of wood floor maintenance professionals. Our unique, certified training course provides you with the skills and competence you need to take on any challenge with confidence. And as a Bona Certified Craftsman you're backed by Bona, providing you and your customers with support, assurance and complete peace of mind. You can learn more about our BCCP program at [www.bona.com/professional](http://www.bona.com/professional).

## Moving forward

Sustainability and innovation are the core of Bona. As a pioneer in waterborne finishes in the late 1970s, today we continue to innovate and set new industry standards. From VOC-free products made from plant-based derivatives, to durable coatings made from renewable raw materials, with 100% passion for everything we do, we at Bona are dedicated to caring for floors, for the future and for you.



*Kerstin Lindell, President & CEO*







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# Fastening

Success begins with a good foundation. And good fastening, with the right combination of strength and elasticity, is the first step to achieving a beautiful and lasting wooden floor. At Bona, our continuous R&D and dialogues with craftsmen have equipped us with what it takes to offer perfection in our craft. In this section, you will find all the products and accessories you need to lay the best foundation, regardless of subfloor type, dampness and evenness.

1. Screed Repair
2. Moisture Barrier
3. Primers
4. Levelling Compounds
5. Underlayments
6. Water-based Adhesives
7. PU Adhesives - Reactive
8. Silane Adhesives - Reactive
9. Application Tools
10. Other Products



# Fastening







Fastening

Sanding

Coatings

Floor Care

Accessories

Screed Repair		Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona R400</b> 	<p>Bona R400 is a two-component polyester resin for restoring and repairing screeds prior to the application of adhesives or levelling compounds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Quick drying</li> <li>• Excellent adhesion to many substrates</li> <li>• Extendable with dry sand</li> </ul>	BR40001300DEBO	1 kg	6	384
	<p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp polyester resin + hardener</p> <p><b>Drying time:</b> 30–60 min</p> <p><b>Application:</b> Stainless steel trowel</p>				
<b>Bona R405</b> 	<p>High viscosity, two-component polyester resin for screed repair prior to application of adhesives or levelling compounds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Quick drying</li> <li>• High viscosity</li> <li>• Excellent adhesion to many substrates</li> </ul>	BR40501400DEBO	1.25 kg	6	384
	<p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp polyester resin + hardener</p> <p><b>Drying time:</b> 30–60 min</p> <p><b>Application:</b> Stainless steel trowel</p>				
<b>Bona R440</b>  	<p>Bona R440 is a solvent-free (accord. to TRGS 610), two-component silicate based cast resin with very low emission (EC1-R Plus). It is suitable for the fast and nonpositive repair and filling of cracks and joints in screeds. Furthermore, it can be used to bond metal profiles and nail bars. Both components can be mixed quickly and easily by shaking. Bona R440 is ready to use within a few seconds.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Very low emission EC1-R Plus</li> <li>• No tools required for mixing</li> <li>• Odour-free</li> <li>• Fast drying</li> </ul>	BR44006600DEBO	2 x 300 ml	5 Sets	
	<p><b>Technical Data:</b></p> <p><b>Base:</b> Sodium Silicate (water glass) and Isocyanides (Hardener)</p> <p><b>Colour:</b> Yellow/beige</p> <p><b>Viscosity:</b> Fluid</p> <p><b>Density:</b> 1.3 g/cm<sup>3</sup> (immediately after mixing)</p>				
<b>Wave bonders</b> 	<p>Metal strips (70 x 6 mm) for crack repairs in screeds. Use in combination with Bona R400 or Bona R405.</p>	AX34040000	100 pieces	100	
Moisture Barriers		Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona R410</b> 	<p>A two-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives, levelling compounds and as a light reinforcement of weak subfloors.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• Excellent damp proofing</li> <li>• Excellent adhesion to most substrates</li> <li>• Subfloor strengthening properties</li> </ul>	BR41002000GBBO	5 kg	1	60
	<p><b>Technical Data:</b></p> <p><b>Base:</b> 2-comp epoxy resin</p> <p><b>Pot life:</b> Approx. 20 min</p> <p><b>Consumption:</b> Approx. 150–500 g/m<sup>2</sup></p> <p><b>Application:</b> Brush, roller, mohair roller</p>				



# Fastening

## Moisture Barriers

### Bona R540



Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to 4 CM% in humidity. Compatible with Bona's silane and PU adhesives.

**Key Benefits:**

- Moisture inhibiting
- Excellent penetration properties
- 1-component and ready to use

**Technical Data:**

**Base:** 1-comp PU

**Drying time:** 1–24 h, depending on type of adhesive

**Application:** Stainless steel trowel, mohair roller, brush

BR54002200M1BO

6 kg

3

132

### Bona R580



A uniquely fast setting damp-proof membrane for cementitious subfloors with up to 5 CM% (or 90% RH). Parquet can be laid from as little as 4 hours after application! Also suitable for use before applying levelling compounds. To be used only with Bona's silane adhesives.

**Key Benefits:**

- Extremely quick drying, enabling same day installation
- Just one application required
- 1-component and ready-to-use

**Technical Data:**

**Base:** 1-comp silane modified

**Drying time:** 4–8 h

**Application:** Bona 500F notched trowel

**Consumption:** 500 g/m<sup>2</sup>

BR58005000M1BO

7 kg

1

60

### Bona R590



Bona R590 is a one-component silane based primer for priming and/or sealing the residual moisture in cement screeds or concrete (up to 5%CM / 90 %RH) before installing a wooden floor. It can also be used for the reinforcement of weak subfloor surfaces up to a certain level.

**Key Benefits:**

- Reinforcing effect
- Suitable for all Bona silane or polyurethane adhesives
- Fast drying
- Product contains no liquid extenders or components that can migrate after curing

**Technical Data:**

**Base:** 1-comp silane modified

**Drying time:** 4–6 h

**Tools of application:** Bona 500F notched trowel or flat trowel

**Consumption:** 150–500 g/m<sup>2</sup>

BR59005000M1BO

8 kg

1

60

## Primers

### Bona D500



Primer for the preparation of absorbent and non-absorbent substrates prior to the use of dispersion-based parquet adhesives. Binds dust and reduces water absorption of substrate. Note: Not to be used with silane-based adhesives.

**Key Benefits:**

- Vapour permeable
- Solvent-free
- Good elasticity

**Technical Data:**

**Base:** 1-comp acrylate

**Drying time:** 1–24 h (depending on the subfloor)

**Application:** Brush, roller

**Mixing ratio:** 1 part D500 to 1 part water

**Consumption:** Approx. 150 g/m<sup>2</sup> (mixture)

BD50002000GBBO

5 L































3

132





# Fastening

Primers	Article number	Packaging	Pcs/transport package	Package/pallet															
<div><div>Bona D501</div><div></div></div> <div>Primer for the preparation of absorbent and non-absorbent substrates prior to the use of silane or polyurethane-based adhesives. Binds dust effectively. Use undiluted.</div> <div><div><b>Key Benefits:</b><ul style="list-style-type: none"><li>• Vapour permeable</li><li>• Solvent-free</li><li>• Very quick drying</li></ul></div><div><b>Technical Data:</b> <b>Base:</b> 1-comp acrylate <b>Drying time:</b> 1–2 h <b>Application:</b> Brush, roller <b>Consumption:</b> Approx. 150 g/m<sup>2</sup></div></div> <tr><td>BD50102000GBBO</td><td>5 L</td><td>3</td><td>132</td></tr> <tr><td><div><div>Bona D510</div><div></div></div><div>Primer for the preparation of absorbent substrates prior to using levelling compounds. Bona D510 reduces the absorbency of the subfloor and improves flow and adhesion of the levelling compound.</div><div><div><b>Key Benefits:</b><ul style="list-style-type: none"><li>• Vapour permeable</li><li>• Solvent-free</li><li>• Excellent adhesion to many substrates</li></ul></div><div><b>Technical Data:</b> <b>Base:</b> 1-comp acrylate <b>Drying time:</b> 1–24 h (depending on the subfloor) <b>Application:</b> Brush, roller <b>Consumption:</b> Approx. 150 g/m<sup>2</sup></div></div><tr><td>BD51002000DEBO</td><td>5 L</td><td>3</td><td>132</td></tr><tr><td><div><div>Bona D520</div><div></div></div><div>Bona D520 is a one-component, water-based adhesion primer, based on an acrylate dispersion. 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#### **Bona Power Drive NEB**

Used with the Bona FlexiSand 1.9, it adds a new dimension to sanding and wire brushing wood floors.



#### **Bona Supraflex**

The perfect sanding companion to the Bona Power Drive NEB, helping you with those hard-to-reach areas.



#### **Bona Sportive Primer**

Primer made for handling the flexing and movement of wooden sports floors.



#### **Bona Sportive Finish**

Finish made especially for handling the flexing and movement of wooden sports floors.



#### **Bona Titan**

A powerful and hard adhesive with revolutionary Titanium Technology.



#### **Bona FlexiSand 1.9**

Sanding system with more power for tougher surfaces.

# Product Highlights 2018

Bona System – Sustainable Innovations

**Bona®**



# Fastening

Fastening












Sanding

Coatings

Floor Care

Accessories

## Levelling Compounds

Levelling Compounds	Article number	Packaging	Pcs/transport package	Package/pallet
<div><div>Bona H600</div><div><div></div></div></div> <div><p>A cementitious, self-smoothing levelling compound specially designed for the tough strains wooden floors placed on the subfloor. Also suitable for installation of LVT's (Luxury Vinyl Tiles). Apply to 1.5–10 mm thickness.</p><div><div><b>Key Benefits:</b><ul style="list-style-type: none"><li>• Self-smoothing</li><li>• Rapid hardening</li><li>• High strength</li></ul></div><div><b>Technical Data:</b><p><b>Base:</b> Cement, synthetic resin <b>Consumption:</b> 1.5 kg/m²/mm <b>Pot life:</b> Approx. 30 min <b>Treadable:</b> After approx. 3 h <b>Mixing ratio:</b> 25 kg powder : 5.75 L water <b>Application:</b> Notched Blade R1 or R2, flat edge hand trowel <b>Drying time:</b> 24 h up to 10 mm</p></div></div><div><div>BH600031DE</div><div>25 kg</div><div>1</div><div>40</div></div></div>	<div><div>Bona H605</div><div><div></div></div></div> <div><p>Calcium sulphate levelling compound with practically no shrinkage and tension for exceptionally smooth surfaces. Suitable for elastic and textile floor coverings as well as parquet glued down with silane adhesives.</p><div><div><b>Key Benefits:</b><ul style="list-style-type: none"><li>• Very rapid hardening</li><li>• High strength</li><li>• Practically no tension or shrinkage</li></ul></div><div><b>Technical Data:</b><p><b>Base:</b> Calcium sulphate <b>Pot life:</b> 45 min <b>Treadable:</b> After approx. 90 min <b>Mixing ratio:</b> 25 kg powder : 5.75 L water <b>Application:</b> Notched Blade R1 or R2, flat edge hand trowel <b>Drying time:</b> 24 h up to 3 mm</p></div></div><div><div>BH605031M1</div><div>25 kg</div><div>1</div><div>40 piece</div></div></div>	<div><div>Bona H610</div><div><div></div></div></div> <div><p>Bona H610 is a rapid setting and drying, slump-free mortar for internal repairs. Ideal for filling holes and cracks in screeds, repairing and refacing internal concrete stair treads and risers, cement and sand screeds, concrete floors or making good around pipe work, door and window frames.</p><div><div><b>Key Benefits:</b><ul style="list-style-type: none"><li>• Rapid hardening and drying – can be covered after 60 minutes.</li><li>• Slump-free – ideal for vertical and horizontal repairs</li><li>• High strength and hardness</li><li>• Stress-relieved – low shrinkage</li><li>• CE certified</li></ul></div><div><b>Technical Data:</b><p><b>Base:</b> Special cements, synthetic resin <b>Consumption:</b> 1.6 kg/m²/mm <b>Pot life:</b> Approx. 15 min <b>Treadable:</b> After approx. 1 h <b>Mixing ratio:</b> 25 kg powder : 5.5 L water <b>Application:</b> Flat edge hand trowel <b>Drying time:</b> 1 h</p></div></div><div><div>BH610031</div><div>25 kg</div><div>1</div><div>40 pieces</div></div></div>	<div><div>Bona H660 Object</div><div><div></div></div></div> <div><p>Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parquet in commercial sectors.</p><div><div><b>Key Benefits:</b><ul style="list-style-type: none"><li>• Ideal for large surfaces and objects</li><li>• Very good levelling behavior</li><li>• Ready for laying after 24 h (up to 3 mm)</li><li>• CE certified</li></ul></div><div><b>Technical Data:</b><p><b>Base:</b> Cement, polymer modified <b>Consumption:</b> 1.7 kg/m²/mm <b>Pot life:</b> Approx. 15–20 min <b>Treadable:</b> After approx. 2–4 h <b>Mixing ratio:</b> 25 kg powder : 5.0 L water <b>Application:</b> Notched Blade R1 or R2, flat edge hand trowel <b>Drying time:</b> 24 h up to 3 mm</p></div></div><div><div>BH660031DE</div><div>25 kg</div><div>1</div><div>42 pieces</div></div></div>	





# Fastening

## Levelling Compounds

### Bona H670 Gypsum



Bona H670 is a calcium sulphate-based smoothing and levelling compound specially designed for use under mosaic, multi-layered and solid wood parquet.

**Key Benefits:**

- Very suitable for calcium sulphate screeds and mastic asphalt
- Good levelling behavior
- CE certified

**Technical Data:**

**Base:** Calcium sulphate, polymer modified  
**Consumption:** 1.6 kg/m<sup>2</sup>/mm  
**Pot life:** Approx. 25–30 min  
**Treadable:** After approx. 2–4 h  
**Mixing ratio:** 25 kg powder : 6.0 L water  
**Application:** Notched Blade R1 or R2, flat edge hand trowel  
**Drying time:** 24 h up to 5 mm

BH670031DE

25 kg

1

42 pieces

### Bona Fibres



Bona Fibres are alkali-resistant reinforcement glass fibres designed primarily to increase the flexural and structural strength of Bona self-levelling compounds, e.g. Bona H600. In addition, an increase in the adhesion and strength of the levelling compound is also seen. Bona Fibres do not change the handling properties of the Bona levelling compound. The use of Bona Fibres is recommended on flexible subfloors, for example nailed/screwed down planks or board floors, such as chipboard, OSB or plywood, fixed over joints or battens.

**Key Benefits:**

- Easy to add and mix
- Levelling behaviour is unaffected.
- Bona Fibres will remain evenly distributed and will not 'float' to the surface.
- Increases the flexural and structural strength of the Bona levelling compounds

**Technical Data:**

**Base:** Alkali-resistant fibreglass  
**Colour:** White  
**Tensile strength:** 1700 N/mm<sup>2</sup>

BH500031

0.25 kg

50

27 boxes

### Bona Expansion Strips



Bona Expansion Strips 50 are self-adhesive foam strips, used in order to avoid sound bridges between levelling compounds and building parts.

**Key Benefits:**

- Ideal for use with levelling compound and thin screeds
- Self-adhesive, easy and quick to install
- Very good grip
- Remains straight on the wall

**Technical Data:**

**Product type:** PE-Foam with fleece backing and fleece socket (self-bonding)  
**Dimensions:** 20 m x 50 mm, rolls  
**Material thickness:** 5 mm

BH500032

20 m

5

90

## Underlayments

### Bona U300



Bona U300 is an underlayment made of recycled fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for a light stress decoupling.

**Key Benefits:**

- DIBt approval
- Easy to install
- Suitable for use with various Bona adhesives

**Technical Data:**

**Base:** Fine recycled PUR granules and cork  
**Colour:** Brown/black-grey-beige-brown  
**Fire protection class:** Efl (EN 13501)  
**Impact sound reduction:** Up to 19 dB

2 mm

AX36225002

30 m<sup>2</sup>

1

11

3 mm

AX36225003

20 m<sup>2</sup>

1

11

5 mm

AX36225005

16 m<sup>2</sup>

1

11



# Fastening

Fastening

Sanding

Coatings

Floor Care

Accessories

## Underlayments

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona U310



Bona U310 is a polyester spunbond fleece that reduces the stress transferred to the subfloor when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical subfloors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

#### Key Benefits:

- Easy to cut
- Stress relieving
- Suitable for use with various Bona adhesives
- DIBt approval

#### Technical Data:

**Base:** Polyester spunbond  
**Colour:** Light green  
**Weight:** 160 g/m<sup>2</sup>  
**Thickness:** 0.8 mm

1 mm

AX36310003

50 m<sup>2</sup>

1

### Bona U340



Bona U340 is a polyester fibre board underlay (4 mm) that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wooden flooring, etc. Its high compressive strength renders it capable of tolerating high loads (up to 5.0 kN/m<sup>2</sup>). It is suitable for use in domestic and commercial premises. Additionally, acoustic dampening for all floor types is significantly improved. It is easy to cut, shape and install and is unaffected by dampness and fungal decay.

#### Key Benefits:

- Reduces subfloor stress
- Bridges cracks/breaks in the subfloor
- Traffic load up to 5 kN/m<sup>2</sup>
- Dibt approval

#### Technical Data:

**Product/material:** Polyester bonded fibre board  
**Dimensions:** 1000 x 600 x 4 mm  
**Weight:** 4 mm = 3.1 kg/m<sup>2</sup>  
**Compressive strength:** (DIN 53456) 10 N/mm<sup>2</sup>  
**Bending strength:** (DIN 53453) 2 N/mm<sup>2</sup>  
**Tensile strength:** (DIN 53457) 6.0 N/mm<sup>2</sup>  
**Floor-load capacity:** 5.0 kN/m<sup>2</sup>  
**Thermal conductivity:** 4 mm =  $\lambda$  0.11 W/(mK)  
**Thermal resistance:** 4 mm = 0.04 m<sup>2</sup>K/W  
**Fire resistance class:** E (fl) acc. to EN 13501

4 mm

AX36340004

0.6 m<sup>2</sup>

1

200

## Water-based Adhesives

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona D700



Dispersion-based "white glue" for installing engineered parquet with tongue and groove joints. Moisture resistant and conforms to Class D3 according to EN204.

#### Key Benefits:

- Quick drying
- Long open time
- Moisture resistant

#### Technical Data:

**Base:** 1-comp PVAC  
**Consumption:** 5–30 g/running metre

BD70001100GBBO

0,75 kg

12

500

### Bona D705



Hard dispersion-based adhesive, characterised by its strong adhesion properties and longer open time. Suitable for a wide range of parquets.

#### Key Benefits:

- Extended open time
- Strong adhesion
- Broad functionality

#### Technical Data:

**Base:** 1-comp PVAC  
**Open time:** approx. 20 min  
**Consumption:** 850-1250 g/m<sup>2</sup>

BD70504700M1BO

22 kg

1

24



# Fastening

## Water-based Adhesives

### Bona D720



Hard dispersion based adhesive with low water content and very rapid setting properties. Suitable for a wide range of parquet installations. Free from solvents and completely odourless. Firm texture and very easy to spread.

**Key Benefits:**

- Rapid setting
- Retains trowel pattern
- High strength

**Technical Data:**

**Base:** 1-comp PVAC  
**Open time:** Approx. 15 min  
**Consumption:** 850–1250 g/m<sup>2</sup>

BD72002800M1BO

22 kg

1

24

### Bona D750



Dispersion based wet bed adhesive for installing PVC design floors in tile or plank format. Having a long open time and allowing fine adjustments to be made after fitting, makes installation easy and safe. Fibre-reinforced for minimised risk of joint formation.

**Key Benefits:**

- High shear strength
- Quick and excellent grab
- No venting required, floor coverings can be placed directly

**Technical Data:**

**Base:** 1-comp PVAC, fibre-reinforced  
**Colour:** Beige  
**Application:** Notched trowel  
**Venting time:** Approx. 5 min\*  
**Open time:** Approx. 30 min\*  
**Consumption:** Approx. 200–300 g/m<sup>2</sup>  
 \*at 20°C and 50%rH

BD75002200DEBO

6 kg

1

60

BD75002700DEBO

14 kg

32

## PU adhesives – Reactive

### Bona R200



Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose elements and boards. Once injected the material expands and effectively fills up the hollow space.

**Key Benefits:**

- Simple solution to a difficult problem
- Excellent adhesion properties
- Contains no water or solvents

**Technical Data:**

**Base:** 1-comp PU  
**Drying time:** 4 h

BR20005900GBBO

530 g

6

### Bona R770



Two-component, hard parquet adhesive suitable for a wide range of applications. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Bona R770 is able to withstand very high thrust from wood movement and creates a rigid, stable floor. Can also be used for PVC (planks and tiles), linoleum, rubber (e.g. Bona U300) and laminated floor coverings.

**Key Benefits:**

- Wide range of use
- Proven and reliable performance
- Strong and stabilising
- Allows load after 24 h

**Technical Data:**

**Base:** 2-comp PU  
**Density:** 1.5 g/cm<sup>3</sup>  
**Colour:** Component A: beige  
 Component B: brown  
**Application:** Notched trowel  
**Pot life:** Approx. 45 min  
**Open time:** Approx. 70 min  
**Consumption:** 850–1250 g/m<sup>2</sup>

BR77005000M1BO

7 kg

1

60

**Bona®**





# Fastening

## PU adhesives – Reactive

### Bona R777



Two-component, hard parquet adhesive. Bona R777 has a very long pot life and open time, allowing complex patterns to be laid without stress. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

#### Key Benefits:

- Extended pot life and open time for installing complex parquet patterns
- Strong and stabilising
- Allows load after 24 h

#### Technical Data:

**Base:** 2-comp PU  
**Density:** 1.5 g/cm<sup>3</sup>  
**Colour:** Component A: beige  
 Component B: brown  
**Application:** Notched trowel  
**Pot life:** Approx. 70 min  
**Open time:** Approx. 110 min  
**Consumption:** 850–1250 g/m

BR77705000M1BO

7 kg

1

60

BR77702700M1BO

14 kg

1

60

### Bona R778



Two-component, hard parquet adhesive. Bona R778 has very long open time and particularly good rib stability that simplifies the installation of wooden planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

#### Key Benefits:

- Good rib stability
- Strong and stabilising
- Allows load after 24 h

#### Technical Data:

**Base:** 2-comp PU  
**Density:** 1.7 g/cm<sup>3</sup>  
**Colour:** Component A: Beige  
 Component B: brown  
**Application:** Notched trowel  
**Pot life:** Approx. 40 min  
**Open time:** Approx. 110 min  
**Consumption:** 850–1250 g/m

BR77802400M1BO

10 kg

1

60

## Silane Adhesives – Reactive

### Bona R848



Bona R848 is an ISO 17178 standard elastic, one-component, Silane-based adhesive, suitable for dimensional, stable, multilayered and engineered parquet. Bona R848 reduces tension to the sub floor. The use of a primer is generally not necessary. The adhesive hardens due to a chemical reaction with moisture.

#### Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Good rib stability
- Up to two year shelf life

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.6 g/cm<sup>3</sup>  
**Colour:** Beige

BR84802800M1BO

15 kg

1

44

BR84805400M1BO

24 kg

1

32

BR84805600M1BO

600 ml

20

36

BR84805700M1BO

1800 ml

6

30

BR84805800M1BO

2810 ml

4

21

BR84806800M1BO

5400 ml

2

35



# Fastening

## Silane Adhesives – Reactive

Article number

Packaging

Pcs/transport  
packagePackage/  
pallet

### Bona R848T

Bona R848T is a higher viscous version of Bona R848. It is an ISO 17178 standard elastic, one-component, silane-based adhesive. Best known for its improved rib stability and quick initial bonding strength, Bona R848T can be used for the installation of solid timber floors; including overlay, parquet, blocks and engineered floors. Use with the Bona OptiSpread system for optimal application.

#### Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- Perfect rib stability, no risk of hollow spots

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.6 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 30 min  
**Consumption:** 850–1250 g/m<sup>2</sup>



BR848T5600M1BO	600 ml	20	36
BR848T5700M1BO	1800 ml	6	30
BR848T5800M1BO	2810 ml	4	21
BR848T6800M1BO	5400 ml	2	35
BR848T2800M1BO	15 kg	1	44

### Bona R850

Bona R850 is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive for parquet floors (for solid elements in particular). Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

#### Key Benefits:

- A high performance all-rounder
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- More than 10 million m<sup>2</sup> coverage since 2005
- Possible to use on outside decks
- Direct use on tiles and metal

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.5 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** approx. 40 min  
**Consumption:** 850–1500 g/m<sup>2</sup>



BR85005000M1BO	7 kg	1	60
BR85002800M1BO	15 kg	2	44
BR85006800M1BO	5400 ml	1	35

### Bona R850T

Bona R850T is a higher viscous version of Bona R850. It is an ISO 17178 standard hard-elastic, one-component, silane-based adhesive that is specially developed for application using the Bona OptiSpread system, although it can also be applied manually. This adhesive can be used for almost all types of wooden floors - in particular for the installation of solid elements in bigger formats. Like conventional adhesives, this hardened adhesive also has the ability to withstand thrust during expansion, while its resistance against shrinkage is very low, thus reducing tension to the subfloor.

#### Key Benefits:

- A high performance all-rounder
- Perfect rib stability, no risk of hollow spots
- Up to two year shelf life
- Fast initial bonding strength allows load after 24 h
- Possible to use on outside decks
- Direct use on tiles and metal

#### Technical Data:

**Base:** 1-comp silane modified  
**Density:** 1.6 g/cm<sup>3</sup>  
**Colour:** Beige  
**Application:** Notched trowel  
**Open time:** Approx. 40 min  
**Consumption:** 850–1500 g/m<sup>2</sup>



BR850T2800GBBO	15 kg	1	44
BR850T5600M1BO	600 ml	20	36
BR850T5700M1BO	1800 ml	6	30
BR850T5800M1BO	2810 ml	4	21
BR850T6800M1BO	5400 ml	2	35

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For adhesive guidelines see pages 85 and 86



# Fastening

## Silane Adhesives – Reactive

Article number

Packaging

Pcs/transport  
package

Package/  
pallet

### Bona Titan



Bona Titan is a powerful and hard adhesive, containing revolutionary Titanium Technology. Suitable for use on all types of wood floor installations, including oversized elements. Quadruple crosslinking system ensures fast, safe and complete hardening, even under unfavourable conditions.

#### Key Benefits:

- Extremely good grab for easy installation
- High shear strength
- Allows load after 6 hrs

#### Technical Data:

**Base:** 1-comp silane modified

**Density:** 1.7 g/cm<sup>3</sup>

**Colour:** Beige

**Application:** Notched trowel

**Open time:** approx. 30 min

**Consumption:** 850-1500 g/m<sup>2</sup>

BRTIT02800M1BO

15 kg

1

44

### Bona R880



Bona R880 is a strong, elastic construction adhesive based on silane. Contains no plasticisers and can be used to glue many different materials. Specially designed for repair works on silane-bonded floors but also for skirting boards and similar applications.

#### Key Benefits:

- Quick grab and hardening
- High strength
- Excellent adhesion properties

#### Technical Data:

**Base:** 1-comp silane modified

**Density:** 1.4 g/cm<sup>3</sup>

**Colour:** Beige

**Application:** Adhesive gun

**Open time:** Approx. 10 min

**Application of load:** 4–8 h

BR88000300M1BO

330 ml

12

75





# Fastening

## Fillers & Repair

### Type

### Article number

### Packaging

### Pcs/transport package

### Package/pallet

### Bona Gap Master

Bona Gap Master is an acrylic-based mastic for sealing gaps towards skirting boards and thresholds in connection with wooden floors. It can also be used to repair damages and to fill gaps and cracks in the floor.

#### Key Benefits:

- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

#### Technical Data:

**Material:** Acrylate

**Drying time: approx.** 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap.





**Consumption:** Depends on size of the gap.



RAL 7030	AF4411312500	310 ml	12	60
Dark beech	AF4411311000	310 ml	12	60
Ash/fir	AF4411311100	310 ml	12	60
Dark oak	AF4411311200	310 ml	12	60
White	AF4411311300	310 ml	12	60
Maple	AF4411311400	310 ml	12	60
Light beech	AF4411311500	310 ml	12	60
Light oak	AF4411311600	310 ml	12	60
Cherry	AF4411311700	310 ml	12	60
Bog oak	AF4411311800	310 ml	12	60
Wenge	AF4411311900	310 ml	12	60
Black	AF4411312000	310 ml	12	60
Nut	AF4411312100	310 ml	12	60
Teak	AF4411312200	310 ml	12	60
Reddish exotic wood	AF4411312300	310 ml	12	60



# Fastening

Application Tools	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona R580 Trowel</b> 	Notched trowel appropriate for applying Bona R580, silane-based damp-proof membrane.				
	500F (A3)	AT31400280	180 x 150 mm	10	
	500F (A3)	AT31400380	250 x 150 mm	10	
<b>Bona Notched Trowel</b> 	Notched trowels for adhesive application.				
	200F (A2)	AT31413180	180 x 150 mm	10	
	200F (A2)	AT31413250	250 x 150 mm	10	
	850F (B3)	AT31401180	180 x 150 mm	10	
	850G (B6)	AT31402180	180 x 150 mm	10	
	850G (B6)	AT31402250	250 x 150 mm	10	
	1000F (B8)	AT31403180	180 x 150 mm	10	
	1000G (B10)	AT31404180	180 x 150 mm	10	
	1000G (B10)	AT31304250	250 x 150 mm	10	
	1250F (B12)	AT31405180	180 x 150 mm	10	
	1250G (B13)	AT31406180	180 x 150 mm	10	
	1500F (B14)	AT31409180	180 x 150 mm	10	
	1500G (B16)	AT31410180	180 x 150 mm	10	
<b>Cartridge Applicator</b> 	Cartridge Applicator for 310 ml cartridges or 600 ml tubular bags (e.g. Bona R850T).				
	310 ml	AT32040000		1	
	600 ml	AT32042000		1	
Other Products	Article number		Packaging	Pcs/transport package	Package/pallet
<b>Quartz Sand</b> 	Fine quartz sand for distribution onto wet R410 and R580. Can also be added to Bona levelling compounds for greater application thickness. Grain size 0,3 – 0,8 mm.				
	AX36500000		25 kg	1	40



# Sanding

The key to great sanding results lies in the perfect combination of machines and abrasives used. Bona's sanding tools not only deliver exceptional results, our systems are also made for maximum efficiency, ergonomics and safety.

With innovations such as dust-free sanding, we always strive to find new ways to improve the craftsman's working environment and process. This year we've pushed the boundaries of innovation by introducing the Bona PowerDrive NEB, the latest addition to the Bona Power Drive range. Used in combination with Bona FlexiSand 1.9, as part of our unique new Bona Brush Technology, now you can achieve even more textures and creative effects.

- |                      |                    |
|----------------------|--------------------|
| 1. Dust-free Sanding | 6. Mini Buffer     |
| 2. Belts             | 7. Vacuum Cleaners |
| 3. Edgers            | 8. Other Machines  |
| 4. FlexiSand         | 9. Abrasives       |
| 5. Buffer            |                    |





# Sanding – Machines

## Dust Free Sanding

### Article number

### Packaging

### Pcs/transport package

### Package/pallet

#### Bona DCS 70



The Bona DCS 70 is a powerful H-classified vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine. Even changing the dust bag can be done completely dust free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves. In addition, it provides a cleaner, healthier working environment, compared to using regular dust bags on the sanding machine.

#### Key Benefits:

- Dust-free sanding
- Ergonomic design and convenient transportation
- Low power consumption
- Quick and dust free swap of dust bags. Unique seamless dust bag solution using LongoPac

#### Technical Data:

**Weight:** 38 kg  
**Dimensions:** 800 × 600 × 1200 mm  
**Dust holding capacity:** 70 L  
**Motor power:** 230 V- 50–60 Hz, 1,4kW  
**Airflow with 7.5 m hose:** 250 m³ per hour  
**Coarse filter:** Conical folded polyester filter, 1 m³  
**Fine filter:** class H 13 (99.996%, 0.3 µM), 0.66 m³  
**Hose aperture:** 35 mm diameter  
**Hose length:** 7.5 m including connection adapters

AMO530005

1

1

#### Dust Bags LongoPac



LongoPac for Bona DCS 70. 20 metres long. Sold in a set of four.

ASO539001

20 m

1

#### Adapter Kit 1



Adapter Kit for connecting the Bona DCS 70 to non-Bona machines such as Lägler Hummel, Superhummel, Elf and Profit.

ASO539910

1

#### Adapter Kit 2



Adapter for connecting the Bona DCS 70 to Lägler Flip.

ASO539920

1



## Dust Free Sanding

Article number

Packaging

Pcs/transport  
packagePackage/  
pallet

### Bona DCS 25



The Bona DCS 25 is a powerful H-classified vacuum cleaner for dust-free sanding. It can be connected to most Bona sanding machines. It meets the highest requirements for vacuum cleaners within the construction industry today, yet it is easy to transport and bring to site.

#### Key Benefits:

- Dust-free sanding
- Smaller size for convenient transportation
- Low power consumption
- Electrical outlet with automatic start/stop
- 7,5 m non marking hose

#### Technical Data:

**Weight:** 20 kg

**Dimensions:** 550 × 500 × 1070/830 mm

**Dust holding capacity:** 25 L

**Motor power:** 230 V- 50–60 Hz, 1,45 kW

**Airflow:** 194 m³ per hour

AMO540000

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### Fleece Dust Bag



ASO540001

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10



## Belt Sanders

Type

Article number

Volt/Hertz

Pcs/transport  
package

Effect

### Bona Belt HD

Belt Sander that makes big jobs seem small. It is a true heavy-duty machine with tremendous power and very effective. The unique dual-speed pulley system and infinite drum pressure adjustment guarantee optimum sanding quality regardless of wood species. It can be easily disassembled into three parts, and quickly reassembled. Power, reliability and capability are some of the benefits of this effective all-around belt sander. For optimal dust reduction, the Bona Belt HD is compatible with Bona DCS 70.

#### Key Benefits:

- Heavy weight for powerful sanding
- Dual speed for optimum sanding results
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 750 mm  
**Motor power:** 2.2/3.0/3.7 kW  
**Total weight:** 80/83/85 kg  
**Drum revolutions:** 1850/2050 rpm



200 mm	AMK170000	230 V / 50 Hz	1	3.7 kW
200 mm	AMK171000	400 V / 50 Hz	1	3 kW
200 mm	AMK170001	230 V / 50 Hz	1	3.7 kW
200 mm	AMK170002	230 V / 60 Hz	1	3 kW
200 mm	AMK172000	230 V / 50 Hz	1	3 kW
200 mm	AMK172001	230 V / 50 Hz	1	3 kW
200 mm	AMK173000	230 V / 50 Hz	1	2.2 kW
200 mm	AMK171010	220 V / 60 Hz	1	3.7 kW

### Transport Cart

Transport cart that simplifies transportation of the Bona Belt HD and protects the machine wheels from damage.



ASK6999940006

1

### Safety Belt

Safety belt to be used with sanding machines.



ASO991215

1

### Bona CEE Adapter

Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.



ASO903670

1





# Sanding – Machines

## Belt Sanders

### Type

### Article number

### Volt/Hertz

### Pcs/transport package

### Effect

### External Soft Start



External soft-start unit for reducing the potential for fuse breakage. For machines without built in soft- or easy-start systems.

ASO903690

1

### Bona Belt



Powerful belt sander with compact design for easy manoeuvring and handling. The Bona Belt takes on any wooden floor and with its easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimises dust. For optimal dust reduction, connect it to Bona DCS 70.

#### Key Benefits:

- Powerful wood floor sander
- Ergonomic design with convenient lifting and lowering of the sanding drum
- Disassembles easily for easier transportation
- Easy-start motor

#### Technical Data:

**Drum width:** 200 & 250 mm

**Sanding belt size:** 200 x 750 mm alt. 250 x 750 mm

**Motor power:** 1-phase Europe/Asia 2.2 kW

**Total weight:** 74 kg

**Dust discharge:** < 2 mg/m<sup>3</sup> air

250 mm

AMO110000.3

230 V / 50 Hz

1

2.2 kW

200 mm

AMO110001.3

230 V / 50 Hz

1

2.2 kW

### Extra Weight



An extra 7 kilos for the Bona Belt for increased stability and sanding performance.

7 kg

ASO991110

1

### Transport Cart



Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.

ASO995022

1

### Bona Belt Lite



The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to provide the perfect combination of efficiency, power and agility. It can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

#### Key Benefits:

- Optimal balance between weight and drum pressure
- Superior manoeuvrability
- Easy fitting and changing of paper

#### Technical Data:

**Drum width:** 200 mm

**Sanding belt size:** 200 x 750 mm

**Motor power:** 2.2 kW

**Total weight:** 60 kg

**Drum revolutions:** 2400 rpm

200 mm

AMK175000

230 V / 50 Hz

1

2.2 kW

200 mm

AMK175001

230 V / 50 Hz

1

2.2 kW

200 mm

AMK175010

220 V / 60 Hz

1

2.2 kW

**Bona®**



# Sanding – Machines

## Expansion Sanders

### Type

### Article number

### Volt/Hertz

### Pcs/transport package

### Effect

### Bona Scorpion



Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the “dead man’s grip” handle guarantee safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

#### Key Benefits:

- Compact yet effective
- Step-less pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 480 mm  
**Motor power:** 1.15 kW  
**Total weight:** 45 kg  
**Drum revolutions:** 3300 rpm

200 mm	AMK180000	230 V / 50 Hz	1	1.5 kW
200 mm	AMK180002	230 V / 50 Hz	1	1.5 kW
200 mm	AMK180011	115 V / 50 Hz	1	1.5 kW
200 mm	AMK180001	240 V / 50 Hz	1	1.5 kW
200 mm	AMK180010	115 / 60 Hz	1	1.5 kW

### Bona Scorpion DCS



Delivering the same performance and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

#### Key Benefits:

- DCS vacuum on board
- 3-step pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

#### Technical Data:

**Drum width:** 200 mm  
**Sanding belt size:** 200 x 480 mm  
**Motor power:** 1.3 kW + 1.2 kW (vacuum unit)  
**Total weight:** 43 kg  
**Drum revolutions:** 3000 rpm

200 mm	AMK185000	230 V / 50 Hz	1	1.3 kW
200 mm	AMK185001	230 V / 50 Hz	1	1.3 kW
200 mm	AMK185010	115 V / 50 Hz	1	1.3 kW
200 mm	AMK185011	115 V / 60 Hz	1	1.3 kW

### Microfiber Dust Bag Large



Disposable Microfiber Dust Bag for belt and expansion sanders.

#### Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

ASO991011

1



# Sanding – Machines

## Expansion Sanders

### Tynex Distressing Drum



Distressing drums for belt sanders. Metal for rough brushing and Tynex for fine brushing.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
195 mm	ASK6099940046	Bona Belt HD	1	
195 mm	ASK2999940046	Bona Scorpion	1	

### Metal Distressing Drum



Distressing drums for belt sanders. Metal for rough brushing and Tynex for fine brushing.

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
195 mm	ASK6099940045	Bona Belt HD	1	
195 mm	ASK2999940045	Bona Scorpion	1	

## Edgers

### Bona Edge XL



Bona Edge XL (220 mm) is an extremely powerful edge sander. It can be fitted with 'holed discs' or Velcro-backed discs and picks up dust better than most edge sanders on the market. It is equipped with a lamp for better visibility and is easy to operate. For optimal dust reduction, the Bona Edge XL is compatible with Bona DCS 70.

#### Key Benefits:

- High cut rate
- Easy to handle
- Effective dust pickup

#### Technical Data:

**Disc diameter:** 178 mm  
**Total weight:** 14.5 kg  
**Sanding arm length:** 220 mm  
**Disc speed:** 3000 rpm  
**Dust discharge:** < 1 mg/m³ air

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
220 mm	AMO230009.3	230 V / 50 Hz	1	2.0 kW

### Bona Edge



The compact Bona Edge is an extremely powerful and easily manoeuvrable edge sander. It can be fitted with 'holed discs' or Velcro-backed discs and picks up dust better than most edge sanders on the market. It is equipped with a lamp for better visibility and its shorter sanding arm improves manoeuvrability and reduces strain on arms and hands. For optimal dust reduction, the Bona Edge is compatible with Bona DCS 70.

#### Key Benefits:

- High cut rate
- Good reachability
- Effective dust pickup

#### Technical Data:

**Disc diameter:** 178 mm  
**Total weight:** 14.5 kg  
**Sanding arm length:** 130 mm  
**Disc speed:** 3000 rpm  
**Dust discharge:** < 1 mg/m³ air

Type	Article number	Volt/Hertz	Pcs/transport package	Effect
130 mm	AMO230018.3	230 V / 50 Hz	1	2.0 kW



# Sanding – Machines

## Edgers

### Type

### Article number

### Volt/Hertz

### Pcs/transport package

### Effect

### Bona CombiEdge

A lightweight and flexible edge sander. Easily switches between a 120 mm short-arm edger or a 330 mm long-arm sander in just a few simple steps. The 330 mm arm provides excellent reach under deep toe kicks and radiators. The lightweight and highly efficient edge-sanding machine is also fitted with a frontal LED light for better visibility. For optimal dust reduction, the Bona CombiEdge is compatible with Bona DCS 70.

#### Key Benefits:

- Arm easily replaced for sanding under stairs
- Lightweight construction
- Integrated LED

#### Technical Data:

**Disc diameter:** 150 mm

**Total weight:** Short arm 7.5 kg; Long arm 8.3 kg

**Length sanding arm:** 125 mm

**Disc speed:** 3300 rpm

**Dust discharge:** < 2.0 mg/m³



120 mm	AMK282000	230 V / 50 Hz	1	1.15 kW
120 mm	AMK280001	240 V / 50 Hz	1	1.15 kW
120 mm	AMK280002	230 V / 50 Hz	1	1.15 kW
120 mm	AMK282010	115 V / 60 Hz	1	1.15 kW
330 mm	AMK281000	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281001	240 V / 50 Hz	1	1.15 kW
330 mm	AMK280002	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281010	115 V / 60 Hz	1	1.15 kW

### Bona CombiEdge Stair Support



330 mm	ASK66000030150		1	1
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# Sanding – Machines

## Edgers

### Bona DualEdge



Steering sander that is extremely easy to operate due to the counter-rotating 100 mm dual-head discs. The discs deliver forgiving sanding action, stability, high speed and force the dust towards the dust extractor. Bona DualEdge is equipped with a front LED for better illumination of the working area. This revolutionary concept greatly increases working speed. For optimal dust reduction, the Bona DualEdge is compatible with Bona DCS 70.

#### Key Benefits:

- Counter-rotating dual-head discs
- Sands close to corners – less fine sanding needed
- Lightweight construction

#### Technical Data:

**Disc diameter:** 100 mm  
**Total weight:** 9 kg  
**Length sanding arm:** 155 mm  
**Disc speed:** 4500 rpm

155 mm	AMK270000	230 V / 50 Hz	1	1.15 kW
155 mm	AMK270001	240 V / 50 Hz	1	1.15 kW
155 mm	AMK270010	115 V / 60 Hz	1	1.15 kW

### Microfiber Dust Bag Small



Disposable Microfiber Dust Bag for edge sanders.

#### Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

	ASO992011		2	
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## FlexiSand System

### Bona FlexiSand



A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation, even under heavy load. Bona FlexiSand is compatible with the Bona Power Drive, a unique drive plate that allows powerful, direction-free sanding down to the bare wood. Available with a 1.5 and 1.9 kW motor.

#### Key Benefits:

- Powerful single-speed motor
- Foldable handle reduces space during transportation
- Large wheels for easy transportation
- Bona Power Drive ready

#### Technical Data:

**Abrasive disc speed:** 147 rpm  
**Motor Power:** 1.5/1.9 kW  
**Total weight:** 45 kg  
**Height/Width/Depth:** 1170 mm / 490 mm / 640mm

Ø 407 mm	AMO310002	230 V / 50 Hz	1	1.9 kW
Ø 407 mm	AMO310001	230 V / 50 Hz	1	1,5 kW

### Extra Weights









For increased power during coarse sanding with the Bona FlexiSand 1.9.

	ASK3199940008	2 x 7 kg	1	
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# Sanding – Machines

FlexiSand System	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Power Drive</b> 	<p>The innovative Bona Power Drive, to be used exclusively with the Bona FlexiSand 1.9, sets a new standard in sanding down to the bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls reducing the need for edge sanding. The geared plate and revolving discs also deliver increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasives.</p> <p><b>Key Benefits:</b></p> <ul style="list-style-type: none"> <li>• For powerful rotary sanding to bare wood</li> <li>• Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.</li> <li>• Delivers a fantastically fine and smooth sanding result</li> <li>• Failsafe, no risk of drum marks and similar</li> </ul> <p><b>Technical Data:</b></p> <p><b>Compatible with:</b> Bona FlexiSand 1.5  <b>No. of discs:</b> 4  <b>Disc diam.:</b> 150 mm  <b>Weight:</b> 6.7 kg  <b>Dimensions:</b> 410 mm / 410 mm / 93 mm</p>				
	Ø 407 mm	ASO312540	4 x Ø 150 mm	1	
<b>Bona Quattro Disc</b> 	<p>Four-plate disc for an excellent surface finish. Perfect for reducing and smoothing out drum marks and rotational scratches from edger machines. The Bona Quattro Disc will optimise your sanding results and is perfectly balanced for high efficiency combined with smooth end results.</p>				
	Ø 407 mm	ASO312530	4 x Ø 150 mm	1	
<b>Bona Multidisc</b> 	<p>With its six-plate construction, the Bona Multidisc creates an exceptionally smooth and flat surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.</p>				
	Ø 125 mm	ASO312520	6 x Ø 125 mm	1	
<b>Replacement Pad Set</b> 	<p>Replacement for broken or used pads for the Quattro Disc.</p>				
	Ø 150 mm	ASO319934	Ø 150 mm	4	
	Ø 407 mm	ASO319936	6 x Ø 125 mm	6	
<b>Bona Pad Drive</b> 	<p>The Bona Pad Drive is delivered with the FlexiSand 1.5. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.</p>				
	Ø 407 mm	ASO312501		6	
<b>LED lamp</b> 	<p>Two powerful LED lamps for better visibility when working with the Bona FlexiSand 1.5.</p>				
		ASO319000		1	



# Sanding – Machines

## FlexiSand System

Type

Article number

Packaging

Pcs/transport  
packagePackage/  
pallet

### Bona Power Drive NEB



The Bona Power Drive NEB, used exclusively with the Bona FlexiSand 1.9, adds a new dimension to sanding and wire brushing wood floors, using only one tool. The flexible Bona Power Drive NEB makes it possible to change between the traditional sanding discs and specially developed brushes. With its specially designed click-on mount, attachments can be changed in a minute. Using direction-free sanding and brushing techniques, the drive combines excellent performance with easy operation. NEB Discs sold separately.

#### Key Benefits:

- Flexible - one drive plate for both sanding and brushing jobs.
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Failsafe, no risk of drum marks and similar

#### Technical Data:

**Compatible with:** Bona FlexiSand 1.9

**No. of discs:** 4

**Disc diam.:** 150 mm

Ø 407 mm

ASK3199940991

4 x Ø 150 mm

1

### NEB Sanding Disc

Intermediate disc for mounting velcro abrasive discs



Ø 150 mm

ASK3199941010

1

4

### NEB Metal Brush

First step in a brushing sequence, for aggressive brushing.



Ø 150 mm

ASK3199941030

1

4

### NEB Tynex Brush

Second step in a brushing sequence, smoothes the surface and removes scratches.



Ø 150 mm

ASK3199941020

1

4

### Internal Spur Gear



Gear ring for the Bona Flexisand 1.9. Necessary if your Flexisand 1.9 is not already equipped with this.

Ø 407 mm

ASO312082

1

1



# Sanding – Machines

## FlexiSand System

Type

Article number

Packaging

Pcs/transport  
package

Package/  
pallet

### Bona Supraflex

Bona Supraflex is the perfect sanding companion to the Bona Power Drive NEB, helping you with those hard-to-reach areas. It supports all functions of the Bona Power Drive NEB and can fit both sanding discs as well as brushes. M14 tool fixture – easy to change between sanding disc to brushes.



#### Key Benefits:

- Powerful 1400 W motor
- Stepless speed selection (600-2100 rpm)
- Low height - Easy to reach under staircases, toe kicks and radiators
- Dust cover allows connection to Bona DCS for dust free sanding
- Noise reduction through innovative planetary and angular gears

#### Technical Data:

**Power:** 1400 W 230 V – 50/60 Hz

**Speed:** 600-1200 rpm (stepless)

**Tool fixture:** M14

**Disc diameter:** 150 mm

**Weight:** 2,6 kg

Ø 150 mm

AMF100000

1

1

### Cup Brush Metal M14

Cup Brush Metal for use together with Bona SupraFlex sander.



Ø 80 mm

ASF100100

1

1

Ø 120 mm

ASF100200

1

1

### Cup Brush Nylon M14

Cup Brush Nylon for use together with Bona SupraFlex sander.



Ø 120 mm

ASF100300

1

1





# Sanding – Machines

## FlexiSand System

### Bona Concrete Disc



Basic drive plate for fitting different types of sanding segments. Magnetic fixing for quick and easy change of segments.

Ø 407 mm

ASO312570

1

### Split Segment



Removal of polyurethane, thin adhesive residues, paint.

ASO312582

1

### PCD Maxi Segment



Removal of thick adhesive residues, epoxy and carpet foam.

ASO312581

1

### Diamond Segment



ASO319940

5

## Buffing Machines

### Bona Buffer



Buffing machine for a wide range of applications including fine wood sanding, cutting back grain raise, cleaning etc. Its reliable and asymmetrically placed 1600W motor ensures steady and stable operation. Simple construction and easy to use with fully adjustable handle height and large transportation wheels.

#### Technical Data:

**Motor type:** 1.6 kW, 1 phase, 230V/50Hz

**Abrasive disc speed:** 120 rpm

**Total weight:** 33 kg

**Height / width / depth:** XX mm / 440 mm / XX mm

Ø 407 mm

AMC739000B

220-240 V /  
50 Hz

1

1.6 kW

### Extra Weight

Mount on machine for extra pressure.

5.7 kg

ASC3611478

1

### Drive Disc



With grip hooks for driving pads.

Ø 407 mm

ASC742069

1



# Sanding – Machines

Fastening

Sanding

Coatings

Floor Care

Accessories

## Buffing Machines

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Sanding Disc



Sanding disc for attaching double-sided abrasive discs.

Ø 407 mm

ASC742077

1

### Quattro Disc



Four-plate sanding disc for Bona Buffer.

Ø 407 mm

ASC742080

4 x Ø 150 mm

1

### Vaccum Unit ASO5



Vacuum unit for attachment on the Bona Buffer.

#### Technical Data:

**Vacuum:** 250 mbar

**Dust holding capacity:** 4.5 litres

**Noise level:** 62 dBA

**Weight:** 4.8 kg

**Height/Width/Depth:** 57 / 29 / 28 cm

ASC780920B

230 V / 50 Hz

1

1.1 kW

### Vacuum Sealing Ring



Dust skirt for Bona Buffer to prevent dust escape.

Ø 407 mm

ASC74765

1

### Dust Bag – Paper



Disposable paper dust bag.

ASC25430

1

### Dust Bag – Cloth



Reusable cloth filter bag.

ASC025435

1



# Sanding – Machines

## Buffing Machines

### Bona Mini Buffer



Single-speed buffing machine for basic buffing and superficial sanding of finished surfaces. Smooth running and features an anti-vibration system for ease of use. The handle can be lowered for use under stairs and tables.

#### Technical Data:

Weight: 13 kg

Ø 300 mm	AMC718010	240 V / 50–60 Hz	1	290 W
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### Drive Disc



Drive disc for Bona Mini Buffer.

Ø 300 mm	ASC718070		1	
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## Vacuum Cleaners

### Bona S20



A powerful, easy to manoeuvre vacuum cleaner with large a dust container. Can be connected to the Bona Buffer with a 4 m hose for effective dust removal during sanding.

#### Technical Data:

Dust container: 10 L

Hose length: 4 m

Cable length: 10 m

Weight: 10 kg

AMC020000	230 V / 50 HZ	1	1.1 kW
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### Hitachi CV 300



Lightweight and powerful vacuum cleaner for cleaning of hard floors, carpets, furniture etc.

#### Technical Data:

Dust container: 10 L

Hose length: 4 m

Cable length: 10 m

Weight: 10 kg

AM45001000	230 V / 50 Hz	1	1.3 kW
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# Sanding – Machines

Fastening

Sanding

Coatings

Floor Care

Accessories

## Other Machines

Type

Article number

Volt/Hertz

Pcs/transport package

Effect

### Fein MultiMaster Start MSX 636

Fein MultiMaster Start MSX 636 – suitable for many applications like sanding, cutting and scraping.



#### Key Benefits:

- Ideal for sanding tight corners
- Attached tool can turn fully around drive shaft
- Ergonomical design and lightweight

#### Technical Data:

**Speed:** 11 000–21 000 rpm

**Weight:** 1.2 kg

AM44008000

230 V / 50 Hz

1

250 W

### Fein MultiMaster saw blades

Saw blades and accessories for Fein MultiMaster.



80 mm	AS44008003		2	
85 mm, cropped	AS44008009		2	
63 mm, with diamonds	AS44008010		2	
65 mm, E-Cut precision	AS44008014		2	
35 mm, E-Cut	AS44008015		1	

### Power Stripper



Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fit. For removing bonded floor coverings on foam, textile, parquet, semi-flexible tiles or PVC.

#### Technical Data:

**Working width:** 210 mm

**Power:** 2.0 kW

**Oscillations:** 6500 U/min

**Weight:** 12.8 kg

**Noise level:** 85 dB (A)

AM43021000

1





Bona  
Power Drive  
NEB

# Bona Brush Technology

Enabling new heights in wood floor texture & effects

**Bona®**



# Sanding – Abrasives

## Superior – Ceramic Mix

Dimension

Grit

Article number

Packaging

Pcs/transport package

Superior abrasive made of ceramic grits for easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic aluminium oxide grits used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness. Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

### Key Benefits:

- Developed exclusively for wooden floors
- For heavy-duty sanding applications
- Superior durability
- Extreme aggression

### Bona 8700 Belt



200 x 750 mm	Grit 36	AAS469500363	1	1
200 x 750 mm	Grit 50	AAS469500503	1	1
250 x 750 mm	Grit 36	AAS469600363	1	1
250 x 750 mm	Grit 50	AAS469600503	1	1

### Bona 8700 Roll



203 mm x 10 m	Grit 36	AAS470700361	1	1
203 mm x 10 m	Grit 50	AAS470700501	1	1
254 mm x 10 m	Grit 36	AAS470800361	1	1
254 mm x 10 m	Grit 50	AAS470800501	1	1
305 mm x 10 m	Grit 36	AAS470900361	1	1
305 mm x 10 m	Grit 50	AAS470900501	1	1

### Bona 8700 Ceramic Disc



Ø 100 mm	Grit 36	AAS472800365	1	25
Ø 100 mm	Grit 50	AAS472800505	1	25
Ø 125 mm	Grit 36	AAS471600365	1	25
Ø 125 mm	Grit 50	AAS471600505	1	25
Ø 150 mm	Grit 36	AAS471700365	1	25
Ø 150 mm	Grit 50	AAS471700505	1	25
Ø 178 mm	Grit 36	AAS471800365	1	25
Ø 178 mm	Grit 50	AAS471800505	1	25



# Sanding – Abrasives

## Premium – Zircon Mix

Dimension

Grit

Article number

Packaging

Pcs/transport package

Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional aluminium oxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

### Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimised clogging and optimal dust extraction
- Very high durability
- High heat resistance

### Bona 8300 Antistatic Belt



200 x 750 mm	Grit 24	AAS467700243	1	10
200 x 750 mm	Grit 36	AAS467700363	1	10
200 x 750 mm	Grit 40	AAS467700403	1	10
200 x 750 mm	Grit 60	AAS467700603	1	10
200 x 750 mm	Grit 80	AAS467700803	1	10
200 x 750 mm	Grit 100	AAS467701003	1	10
200 x 750 mm	Grit 120	AAS467701203	1	10
200 x 750 mm	Grit 150	AAS467701503	1	10
250 x 750 mm	Grit 24	AAS467800243	1	10
250 x 750 mm	Grit 36	AAS467800363	1	10
250 x 750 mm	Grit 40	AAS467800403	1	10
250 x 750 mm	Grit 60	AAS467800603	1	10
250 x 750 mm	Grit 80	AAS467800803	1	10
250 x 750 mm	Grit 100	AAS467801003	1	10
250 x 750 mm	Grit 120	AAS467801203	1	10

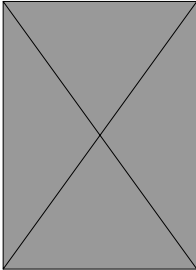
### Bona 8300 Antistatic Sleeve



200 x 551 mm	Grit 24	AAS467600243	1	10
200 x 551 mm	Grit 36	AAS467600363	1	10
200 x 551 mm	Grit 40	AAS467600403	1	10
200 x 551 mm	Grit 60	AAS467600603	1	10
200 x 551 mm	Grit 80	AAS467600803	1	10
200 x 551 mm	Grit 100	AAS467601003	1	10
200 x 551 mm	Grit 120	AAS467601203	1	10



# Sanding – Abrasives

Premium – Zircon Mix	Dimension	Grit	Article number	Packaging	Pcs/transport package
<b>Bona 8300 Antistatic Roll</b>  	203 mm x 25 m	Grit 24	AAS466300241	1	1
	203 mm x 25 m	Grit 36	AAS466300361	1	1
	203 mm x 25 m	Grit 40	AAS466300401	1	1
	203 mm x 25 m	Grit 60	AAS466300601	1	1
	203 mm x 25 m	Grit 80	AAS466300801	1	1
	203 mm x 25 m	Grit 100	AAS466301001	1	1
	203 mm x 25 m	Grit 120	AAS466301201	1	1
	254 mm x 25 m	Grit 24	AAS466400241	1	1
	254 mm x 25 m	Grit 36	AAS466400361	1	1
	254 mm x 25 m	Grit 40	AAS466400401	1	1
	254 mm x 25 m	Grit 60	AAS466400601	1	1
	254 mm x 25 m	Grit 80	AAS466400801	1	1
	254 mm x 25 m	Grit 100	AAS466401001	1	1
	254 mm x 25 m	Grit 120	AAS466401201	1	1
	254 mm x 25 m	Grit 220	AAS466402201	1	1

Fastening

Sanding

Coatings





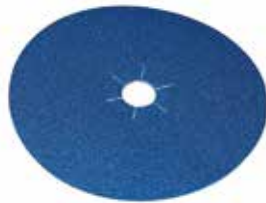

Floor Care

Accessories





# Sanding – Abrasives

Premium – Zircon Mix		Dimension	Grit	Article number	Packaging	Pcs/transport package
<div>Bona 8300 Antistatic Disc</div> <div></div>	Ø 100 mm	Grit 36	AAS472700365	1	25	
	Ø 100 mm	Grit 60	AAS471200606	1	50	
	Ø 100 mm	Grit 80	AAS471200806	1	50	
	Ø 100 mm	Grit 100	AAS471201006	1	50	
	Ø 100 mm	Grit 120	AAS471201206	1	50	
<div></div> <div></div>	Ø 125 mm	Grit 60	AAS471200606	1	50	
	Ø 125 mm	Grit 80	AAS471200806	1	50	
	Ø 125 mm	Grit 100	AAS471201006	1	50	
	Ø 125 mm	Grit 120	AAS471201206	1	50	
<div></div> <div></div>	Ø 150 mm	Grit 24	AAS470600245	1	25	
	Ø 150 mm	Grit 36	AAS470600365	1	25	
	Ø 150 mm	Grit 40	AAS467500406	1	50	
	Ø 150 mm	Grit 60	AAS467500606	1	50	
	Ø 150 mm	Grit 80	AAS467500806	1	50	
	Ø 150 mm	Grit 100	AAS467501006	1	50	
	Ø 150 mm	Grit 120	AAS467501206	1	50	
<div></div> <div></div>	Ø 150 mm	Grit 24	AAS470600245	1	25	
	Ø 150 mm	Grit 36	AAS470600365	1	25	
	Ø 150 mm	Grit 40	AAS470600406	1	50	
	Ø 150 mm	Grit 60	AAS470600606	1	50	
	Ø 150 mm	Grit 80	AAS470600806	1	50	
	Ø 150 mm	Grit 100	AAS470601006	1	50	
	Ø 150 mm	Grit 120	AAS470601206	1	50	
<div></div> <div></div>	Ø 178 mm	Grit 24	AAS467400245	1	25	
	Ø 178 mm	Grit 36	AAS467400365	1	25	
	Ø 178 mm	Grit 40	AAS467400406	1	50	
	Ø 178 mm	Grit 60	AAS467400606	1	50	
	Ø 178 mm	Grit 80	AAS467400806	1	50	
	Ø 178 mm	Grit 100	AAS467401006	1	50	
	Ø 178 mm	Grit 120	AAS467401206	1	50	
<div></div> <div></div>	Ø 200 mm	Grit 24	AAS471100245	1	25	
	Ø 200 mm	Grit 36	AAS471100365	1	25	
	Ø 200 mm	Grit 40	AAS471100406	1	50	
	Ø 200 mm	Grit 60	AAS471100606	1	50	
	Ø 200 mm	Grit 80	AAS471100806	1	50	
	Ø 200 mm	Grit 100	AAS471101006	1	50	
	Ø 200 mm	Grit 120	AAS471101206	1	50	



# Sanding – Abrasives

Standard – Aluminium Oxide	Dimension	Grit	Article number	Packaging	Pcs/transport package
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Standard abrasive belts of aluminium oxide which produces a very fine surface finish. Strong cotton backing for high durability and dimensional stability. Compared to conventional aluminium oxide abrasives, the Bona 8500 Series stands out as a highly durable and good-value alternative.

## Key Benefits:

- Exceptional surface finish
- Open coat for cooler sanding
- High durability

### Bona 8500 Aluminium Oxide Belt



200 mm x 750 mm	Grit 16	AAS468000163	1	10
200 mm x 750 mm	Grit 24	AAS468000243	1	10
200 mm x 750 mm	Grit 36	AAS468000363	1	10
200 mm x 750 mm	Grit 40	AAS468000403	1	10
200 mm x 750 mm	Grit 50	AAS468000503	1	10
200 mm x 750 mm	Grit 60	AAS468000603	1	10
200 mm x 750 mm	Grit 80	AAS468000803	1	10
200 mm x 750 mm	Grit 100	AAS468001003	1	10
200 mm x 750 mm	Grit 120	AAS468001203	1	10
250 mm x 750 mm	Grit 16	AAS468200163	1	10
250 mm x 750 mm	Grit 24	AAS468200243	1	10
250 mm x 750 mm	Grit 36	AAS468200363	1	10
250 mm x 750 mm	Grit 40	AAS468200403	1	10
250 mm x 750 mm	Grit 50	AAS468200503	1	10
250 mm x 750 mm	Grit 60	AAS468200603	1	10
250 mm x 750 mm	Grit 80	AAS468200803	1	10
250 mm x 750 mm	Grit 100	AAS468201003	1	10
250 mm x 750 mm	Grit 120	AAS468201203	1	10





### Bona 8500 Aluminium Oxide Sleeve



200 x 551 mm	Grit 16	AAS467900163	1	10
200 x 551 mm	Grit 24	AAS467900243	1	10
200 x 551 mm	Grit 36	AAS467900363	1	10
200 x 551 mm	Grit 40	AAS467900403	1	10
200 x 551 mm	Grit 50	AAS467900503	1	10
200 x 551 mm	Grit 60	AAS467900603	1	10
200 x 551 mm	Grit 80	AAS467900803	1	10
200 x 551 mm	Grit 100	AAS467901003	1	10
200 x 551 mm	Grit 120	AAS467901203	1	10



# Sanding – Abrasives

Standard – Silicon Carbide	Dimension	Grit	Article number	Packaging	Pcs/transport package
Bona 8100 Silicon Carbide Disc 	Ø 100 mm	Grit 36	AAS472600365	1	25
	Ø 100 mm	Grit 60	AAS472600606	1	50
	Ø 100 mm	Grit 80	AAS472600806	1	50
	Ø 100 mm	Grit 100	AAS472601006	1	50
	Ø 100 mm	Grit 120	AAS472601206	1	50
	Ø 150 mm	Grit 16	AAS466900165	1	25
	Ø 150 mm	Grit 24	AAS466900245	1	25
	Ø 150 mm	Grit 36	AAS466900365	1	25
	Ø 150 mm	Grit 40	AAS466900406	1	50
	Ø 150 mm	Grit 50	AAS466900506	1	50
	Ø 150 mm	Grit 60	AAS466900606	1	50
	Ø 150 mm	Grit 80	AAS466900806	1	50
	Ø 150 mm	Grit 100	AAS466901006	1	50
	Ø 150 mm	Grit 120	AAS466901206	1	50
	Ø 150 mm	Grit 150	AAS466901506	1	50
	Ø 150 mm	Grit 36	AAS468400365	1	25
	Ø 150 mm	Grit 40	AAS468400406	1	50
	Ø 150 mm	Grit 50	AAS468400506	1	50
	Ø 150 mm	Grit 60	AAS468400606	1	50
	Ø 150 mm	Grit 80	AAS468400806	1	50
	Ø 150 mm	Grit 100	AAS468401006	1	50
	Ø 150 mm	Grit 120	AAS468401206	1	50
	Ø 178 mm	Grit 16	AAS467100165	1	25
	Ø 178 mm	Grit 24	AAS467100245	1	25
	Ø 178 mm	Grit 36	AAS467100365	1	25
	Ø 178 mm	Grit 40	AAS467100406	1	50
	Ø 178 mm	Grit 50	AAS467100506	1	50
	Ø 178 mm	Grit 60	AAS467100606	1	50
	Ø 178 mm	Grit 80	AAS467100806	1	50
	Ø 178 mm	Grit 100	AAS467101006	1	50
	Ø 178 mm	Grit 120	AAS467101206	1	50



# Sanding – Abrasives

## Standard – Silicon Carbide



Dimension	Grit	Article number	Packaging	Pcs/transport package
Ø 200 mm	Grit 16	AAS466600165	1	25
Ø 200 mm	Grit 24	AAS466600245	1	25
Ø 200 mm	Grit 36	AAS466600365	1	25
Ø 200 mm	Grit 40	AAS466600406	1	50
Ø 200 mm	Grit 50	AAS466600506	1	50
Ø 200 mm	Grit 60	AAS466600606	1	50
Ø 200 mm	Grit 80	AAS466600806	1	50
Ø 200 mm	Grit 100	AAS466601006	1	50
Ø 200 mm	Grit 120	AAS466601206	1	50
Ø 200 mm	Grit 150	AAS466601506	1	50

Standard abrasive of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

### Key Benefits:

- Maintained aggression when worn
- Open coat for cool sanding
- High durability

## Bona 8100 Silicon Carbide Roll



203 mm x 25 m	Grit 16	AAS466000161	1	1
203 mm x 25 m	Grit 24	AAS466000241	1	1
203 mm x 25 m	Grit 36	AAS466000361	1	1
203 mm x 25 m	Grit 40	AAS466000401	1	1
203 mm x 25 m	Grit 50	AAS466000501	1	1
203 mm x 25 m	Grit 60	AAS466000601	1	1
203 mm x 25 m	Grit 80	AAS466000801	1	1
203 mm x 25 m	Grit 100	AAS466001001	1	1
203 mm x 25 m	Grit 120	AAS466001201	1	1

## Bona 8100 Double-sided Disc

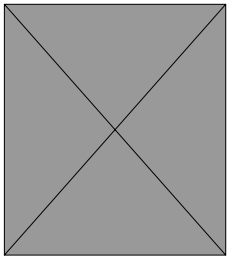


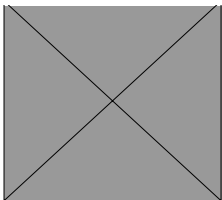
Ø 407 mm	Grit 16	AAS466800163	1	10
Ø 407 mm	Grit 24	AAS466800243	1	10
Ø 407 mm	Grit 36	AAS466800363	1	10
Ø 407 mm	Grit 40	AAS466800403	1	10
Ø 407 mm	Grit 60	AAS466800603	1	10
Ø 407 mm	Grit 80	AAS466800803	1	10
Ø 407 mm	Grit 100	AAS466801003	1	10
Ø 407 mm	Grit 120	AAS466801203	1	10




# Sanding – Abrasives

Pads	Type	Article number	Packaging	Package/ pallet
Colour coding for field of use	Smooth	White – backing for sanding screen. Can also be used for buffing polish.		
		Tan (beige) – for polishing		
		Red – for daily cleaning		
		Green – for periodic cleaning and oil maintenance		
		Brown – for oil application		
	Rough	Black – for heavy duty cleaning and polish stripping		

Pads	Type	Article number	Packaging	Package/ pallet
<b>Bona Superpad 407 mm</b> Thick pad for Bona FlexiSand 1.5 and Bona Buffer.				
	White	AAS867300058	Ø 407 mm x 23 mm	5
	Tan	AAS867300038	Ø 407 mm x 23 mm	5
	Red	AAS867300048	Ø 407 mm x 23 mm	5
	Green	AAS867300028	Ø 407 mm x 23 mm	5
	Brown	AAS867300068	Ø 407 mm x 23 mm	5
	Black	AAS867300018	Ø 407 mm x 23 mm	5

<b>Bona Superpad 280 mm</b> Pad for Bona Mini Buffer.				
	White	AA68041000	Ø 280 mm x 25 mm	5
	Tan	AA68042000	Ø 280 mm x 25 mm	5
	Red	AA68043000	Ø 280 mm x 25 mm	5

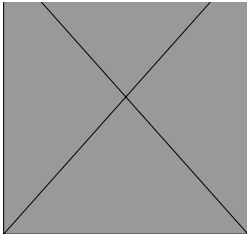




<b>Bona Superpad</b> Thick pad for Bona FlexiSand 1.5 and Bona Buffer. Incl. EAN code				
	White	AAS68011000	Ø 407 mm x 23 mm	5
	Tan	AAS867300028	Ø 407 mm x 23 mm	5
	Green	AAS867300068	Ø 407 mm x 23 mm	5
	Black	AAS867300018	Ø 407 mm x 23 mm	5

<b>Bona Pad 407 mm</b> Thin pad for Bona FlexiSand 1.5 and Bona Buffer.				
	White	AA68001000	Ø 407 mm x 8 mm	10
	Tan	AA68002000	Ø 407 mm x 8 mm	10
	Green	AA68003000	Ø 407 mm x 8 mm	10
	Black	AA68004000	Ø 407 mm x 8 mm	10





# Sanding – Abrasives

Pads		Type	Article number	Packaging	Package/ pallet	
<div>Bona Pad 200 mm</div> <div></div>	Pad for Lägler Trio.					
	White	AA68053000	Ø 200 mm x 8 mm			
	Tan	AA68052000	Ø 200 mm x 8 mm			
	Red	AA68055000	Ø 200 mm x 8 mm			
	Green	AA68054000	Ø 200 mm x 8 mm			
<div>Bona Wool Pad</div> <div></div>	Pad for Bona FlexiSand 1.5 and Bona Buffer. The pad is made of genuine sheep wool for application of oil and polishing of oiled or waxed floors. Wool produces higher heat towards the surface compared to synthetic pads, which improves the penetration of oil into the wood and accelerates the drying process. Contains natural lanolin (wool wax) for a satin finish. Highly recommended for Bona Oils.					
	<b>Key Benefits:</b> <ul style="list-style-type: none"><li>• 100% wool pad</li></ul>					
		AA68071000	Ø 407 mm x 8 mm	8		
<div>Microfiber Pad</div> <div></div>	Cleaning and polishing pad for Bona Mini Buffer.					
		ASC718906	Ø 300 mm	1		
Scrad Pads		Dimension	Grit	Article number	Packaging	Pcs/transport package
<div>Bona Scrad Pad</div> <div></div>	Abrasive pad for Bona FlexiSand 1.5 and Bona Buffer. Used together with a Bona Scrad Wing it forms a unique abrasive system developed for cutting back grain raise between coats of finish. Minimises scratches.					
	Ø 407 mm x 8 mm	Grit 320	AAS854303208		5	
	Ø 330 mm x 8 mm	Grit 320	AA970740		5	
<div>Bona Scrad Wing</div> <div></div>	Delta shaped abrasive with Velcro backing for use together with the Bona Scrad Pad. Attach 1–2 wings.					
	Delta	Grit 120	AAS468601206		50	
	Delta	Grit 150	AAS468601506		50	
	Delta	Grit 220	AAS468602206		50	



# Sanding – Abrasives

## Screens

### Dimension

### Grit

### Article number

### Packaging

### Pcs/transport package

Abrasive screen for surface preparation of wooden floors prior to coating and for cutting back grain raise after coating. High durability and low grit loss. Its open mesh structure impedes clogging and improves dust extraction.

#### Key Benefits:

- Non-Clogging
- Open mesh structure for improved dust extraction
- Double-Sided

### Bona Sanding Screen, double-sided



Ø 407 mm	Grit 60	AAS867100603	1	10
Ø 407 mm	Grit 80	AAS867100803	1	10
Ø 407 mm	Grit 100	AAS867101003	1	10
Ø 407 mm	Grit 120	AAS867101203	1	10
Ø 407 mm	Grit 150	AAS867101503	1	10
Ø 407 mm	Grit 180	AAS867101803	1	10
Ø 407 mm	Grit 220	AAS867102203	1	10



Ø 407 mm	Grit 60	AAS67012060	1	10
Ø 407 mm	Grit 80	AAS67012080	1	10
Ø 407 mm	Grit 100	AAS67012100	1	10
Ø 407 mm	Grit 120	AAS67012120	1	10



Ø 280 mm	Grit 80	AAS872000803	1	10
Ø 280 mm	Grit 100	AAS872001003	1	10
Ø 280 mm	Grit 120	AAS872001203	1	10



Ø 200 mm	Grit 80	AAS903700808	1	30
Ø 200 mm	Grit 100	AAS903701008	1	30
Ø 200 mm	Grit 120	AAS903701208	1	30
Ø 200 mm	Grit 150	AAS903701508	1	30



# Sanding – Abrasives

## Diamond Abrasives

Dimension

Grit

Article number

Packaging

Pcs/transport package

### Bona Diamond Abrasive Disc



Made using the hardest sanding agents in the world, Bona Diamond Abrasives are unique, delivering unparalleled sanding efficiency, durability and surface smoothness – whether sanding on bare wood or in preparation for recoating. Because the diamond grits are hard but not sharp, the result after fine sanding is a smooth, virtually scratch-free surface.

Bona Diamond Abrasives last up to 15 times longer than competing screen or multihole sanding discs and deliver consistent performance, even after 100 m2 of sanding. And thanks to its unmatched hardness, each disc maintains its sanding performance throughout its lifetime.

#### Key Benefits:

- Longer lasting
- Perfect evenness
- Better surface
- Safe recoating

Ø 150 mm	Grit 80	AAS472000808	1	8
Ø 150 mm	Grit 120	AAS472001208	1	8
Ø 125 mm	Grit 240	AAS471902408	1	12
Ø 150 mm	Grit 240	AAS472002408	1	8

### Bona Intermediate Pad



A pressure-equalizing foam pad that has the ability to follow the contours of the surface.

Ø 125 mm		AAS472102408	1	3
Ø 150 mm		AAS472200008	1	4

### Bona Cleaning Pad



Strong fibre-weave disc for picking up residual dust after sanding with diamond abrasives. Suitable cleaning method for smaller areas.

Ø 125 mm		AAS472300008	1	12
Ø 150 mm		AAS472400008	1	8

## Abrasives Delta

Dimension

Grit

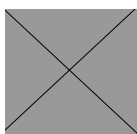
Article number

Packaging

Pcs/transport package

### Delta Abrasive Paper

For Fein and Bosch.



82 x 82 x 82	Grit 40	AAS872100406	1	50
82 x 82 x 82	Grit 60	AAS872100606	1	50
82 x 82 x 82	Grit 80	AAS872100806	1	50



# Coatings

Whether you're looking for shine, colour, slip resistance or durability, Bona has the ideal finish for all types of wooden floors. Since the 1970s, we have been the world's pioneer in waterborne finishes, providing low-VOC, solvent-free solutions for every flooring need.

Bona continues to drive sustainable innovation with Bona Craft Oil 2K, a two-component base oil for wooden floors that combines the look and feel of an oiled with floor, with outstanding protection.

On the following pages, you will discover all the finishes you need to create beautiful, durable and easy-to-manage wooden floors.

- |                          |                                |
|--------------------------|--------------------------------|
| 1. Primers               | 6. Oils – Effect Treatment     |
| 2. Finishes              | 7. Oils – Care Treatment       |
| 3. Natural               | 8. Finishes – Effect Treatment |
| 4. Sportive System       | 9. Oils – Outdoor              |
| 5. Oils – Wear treatment | 10. Fillers & Repair           |



# Coatings

Fastening

Sanding

Coatings

Floor Care

Accessories

## Primers

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona White



Primer producing a white tint look where the intensity can be controlled by applying it in one or more layers. Applied in a single layer it typically preserves the impression of raw, untreated wood. For a truly white impression, apply two or more layers. Its highly forgiving formula is designed for easy roller application.

#### Key Benefits:

- White tint look
- Impedes wood yellowing
- Easy roller application

#### Technical Data:

**Base:** Acrylate/polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 1–2 h between coats  
**Applications:** 1–3  
**Application tools:** Bona Roller  
**Coverage:** 10–12 m<sup>2</sup>/L

WB250613001

1 L

10

50

WB250620001

5 L

3

44

### Bona Natural



Bona Natural Primer is designed to preserve/create the natural appearance of unfinished wood. Overcoat with Bona Traffic Natural lacquer for a truly 'unfinished' look, combined with a highly durable surface. It is quick drying and with good abrasion qualities.

#### Key Benefits:

- Retains the look of pure wood
- Easy roller application
- Good abrasion qualities

#### Technical Data:

**Base:** Acrylate/polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 1–2 h between coats  
**Application:** 1-2  
**Tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L

WB251613001

1 L

12

50

WB251620001

5 L

3

44

### Bona Classic



Provides a well-bodied surface. It creates a soft, flexible film that reduces the potential effects of side bonding and its forgiving application properties make it suitable for practically all types of wood. Bona Classic is non-yellowing.

#### Key Benefits:

- Light colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

#### Technical Data:

**Base:** Acrylate  
**Category:** Waterborne 1-comp  
**Drying time:** 1–2 h between coats  
**Application tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L

WB200013003

1 L

10

50

WB200020012

5 L

3

44

### Bona Intense



Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable on practically all types of wood and especially on tropical wood.

#### Key Benefits:

- Medium colouration
- All wood, tropical wood
- First choice for underfloor heating
- Easy roller application

#### Technical Data:

**Base:** Polyurethane  
**Category:** Waterborne 1-comp  
**Drying time:** 1–2 h between coats  
**Applications:** 1  
**Application tools:** Bona Roller  
**Coverage:** 8–10 m<sup>2</sup>/L

WB250020001

5 L

3

44

**Bona®**





## Primers

## Type

## Article number

## Packaging

## Pcs/transport package

## Package/pallet

## Bona Amber

Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable for oak and darker types of wood including tropical species.



## Key Benefits:

- Rich colouration
- Oak, dark, tropical wood
- Good for underfloor heating
- Easy roller application

## Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 1–2 h between coats

**Application tools:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/L

WB255020001

5 L

3

44

## Bona Quick

A high viscous primer with a gel-like consistency. Use as a first layer on untreated wood, without following abrasion. Use between coats of finish, to reduce abrasion scratches and fill small irregularities for a flawless end-finish.



## Key Benefits:

- Very light colouration
- Quick drying gel
- Reduces scratches
- First layer and/or in-between
- Easy trowel application

## Technical Data:

**Base:** Acrylate/polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 20–30 min between coats

**Applications:** 1–3

**Application tools:** Stainless steel trowel

**Coverage:** 25–35 m<sup>2</sup>/L and application

WB074002002

5 L

1

Bona around the world

## 50 West Street apartment, New York

## Homes with a view

The new 50 West Street building, designed by the renowned architect Helmut Jahn is an imposing new addition to the Manhattan skyline. Clad in glass, the condominium complex features 250 luxury units designed by the interior designer, Thomas Juul-Hansen. To reflect the quality and exclusivity of the project, the designer specified hardwood floors with a unique, custom finish. Installed by Bona Certified Hardwood Floors Unlimited, using Bona R850T Adhesive, the floors were then coated with a coat of custom blended Bona DriFast Stain, created by Bona exclusively for the project. A final coat of Bona Traffic HD was applied to ensure the floors maintain their pristine look.



## Lacquers

### Type

### Article number

### Packaging

### Pcs/transport package

### Package/pallet

### Bona Traffic HD

The world's toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odor. Non-yellowing.



#### Key Benefits:

- The ultimate choice
- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 2-comp

**Drying time:** 2–3 h between coats

**Application tools:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
- EN 71:3 compliant

Silk Matt	WT155346001	4.95 L	3	36
Matt	WT155646001	4.95 L	3	36
Extra Matt	WT155946001	4.95 L	3	36
Hardener	WH330045001	0.40 L	3	

### Bona Traffic HD Anti Slip

Adds the highest standard of friction in areas where it's needed the most – like stairs, nurseries and kitchens. Superb performance against wet spills.



#### Key Benefits:

- Increases protection from accidental slips (R9)
- Ready to use, no mixing required, safe results
- Very low VOC

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 2-comp

**Drying time:** 2–3 h between coats

**Application tools:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/lit and application

	WT153946001	4.95 L	3	36
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### Bona Traffic

The classic since 1998, with super durability for any area where high wear resistance is needed. Easy to maintain and non-yellowing. Good for both untreated wood and prefinished parquet.



#### Key Benefits:

- Superior protection for commercial and public areas
- Natural appearance
- Low VOC

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 2-comp

**Drying time:** 3–4 h between coats

**Application tools:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
- EN 71:3 Compliant

Silk Matt	WT153346001	4.95 L	3	36
Matt	WT153646001	4.95 L	3	36
Hardener	WH341045001	0.45 L	1	



# Coatings

## Lacquers

### Bona Traffic Natural

For very busy areas where a natural wood look is desired, with superior protection from the unique Traffic formula. Waterborne, easy to maintain and non-yellowing.



#### Key Benefits:

- Superior protection for commercial and public areas
- Look and feel of pure wood
- High slip resistance (R9)
- Very low VOC

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 2-comp

**Drying time:** 3-4 h between coats

**Application tools:** Bona Roller (AT3100100)

**Coverage:** 8-10 m<sup>2</sup>/lit and application

WT190646001

4.5 L

3

36

### Bona Mega

For offices, small shops, hotel rooms and as a premium choice for homes. Innovative, waterborne, one-component formula, that reacts with oxygen and performs like a two-component. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.



#### Key Benefits:

- Superior protection for commercial areas
- 1-component with 2-component performance
- Very good for underfloor heating\*
- Very low VOC

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 2-3 h between coats

**Application tools:** Bona Roller

**Coverage:** 8-10 m<sup>2</sup>/L and application

- Meets DIN 18032:2 for slip resistance (gloss, silk matt & matt)

- EN 71:3 Compliant

\*Combined with Bona Prime Intense or Amber

Gloss	WT133013002	1 L	10	50
Gloss	WT133020002	5 L	3	44
Silk Matt	WT133313002	1 L	10	50
Silk Matt	WT133320002	5 L	3	44
Matt	WT133613001	1 L	10	50
Matt	WT133620001	5 L	3	44
Extra Matt	WT133920001	5 L	3	44

### Bona Mega Natural

For homes and other spaces where a natural wood look is desired. Waterborne, 1-component formula. Easy to maintain surface.



#### Key Benefits:

- Superior protection for residential areas
- Look and feel of pure wood
- Very low VOC

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 2-3 h between coats

**Application tools:** Bona Roller (AT3100100)

**Coverage:** 8-10 m<sup>2</sup>/lit and application

WT180646001

4.5 L

3

44



# Coatings

Fastening

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## Lacquers

Article number

Packaging

Pcs/transport  
packagePackage/  
pallet

### Bona Novia

One-component and waterborne, Bona Novia provides superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm colour and is non-yellowing. Also very good for cork floors.

#### Key Benefits:

- Superior protection for domestic areas
- Good resistance to typical household chemicals
- Very low VOC

#### Technical Data:

**Base:** Acrylate/polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 1–2 h between coats

**Application tools:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/L and application

- EN 71:3 Compliant



Gloss	WT230020001	5 L	3	44
Silk Matt	WT230313001	1 L	10	50
Silk Matt	WT230320001	5 L	3	44
Silk Matt	WT230324001	10 L	2	24
Matt	WT230613001	1 L	10	50
Matt	WT230620001	5 L	3	44
Matt	WT230624001	10 L	2	24

### Bona Retarder

Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, for both primers and topcoats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

#### Key Benefits:

- Extends open time
- Facilitates application in dry and/or warm climate conditions
- Reduces risk of lap marks



WX100006001

0.2 L

12

120



# Coatings

## Sportive System

Type

Article number

Packaging

Pcs/transport  
packagePackage/  
pallet

### Bona Sportive Primer

Primer made especially for handling the flexing and movement of wooden sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent levelling properties and long open time. Suitable on practically all types of wood.



#### Key Benefits:

- No stretched finish or "white lines"
- Excellent abrasion properties
- Extended open time

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 2–3 h between coats

**Application:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/L and application

WB250024001

10 L

2

24

### Bona Sportive Finish

Finish made especially for handling the flexing and movement of wooden sports floors. Excellent levelling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032:2).



#### Key Benefits:

- High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 2-comp

**Drying time:** 2–3 h between coats

**Application:** Bona Roller

**Coverage:** 8–10 m<sup>2</sup>/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)

Gloss

WT135024001

10.2 L

2

24

Matt

WT136624001

10.2 L

2

24

### Bona Masking Tape



Bona Masking Tape is sturdy enough for straight line application and flexible enough to tape circular shapes. The tape stays fixed to the floor and prevents seepage under the tape during paint application.

25 mm width

AX34200000

50 m

72





# Coatings

## Sportive System

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Sportive Paint

Bona Sportive Paint is a specialised line and court marking paint for use on finished wooden sport floors. Can be used to paint linemarkings but also complete court borders and zones. Available in eight mixable vibrant colours to achieve an endless array of shades.

#### Key Benefits:

- Quick drying
- Requires no abrasion before overcoating
- Superb opacity (hiding ability)

#### Technical Data:

**Base:** Polyurethane

**Category:** Waterborne 1-comp

**Drying time:** 1–4 between coats

**Application:** Fine brush or short-haired roller

**Coverage:** 6–10 m<sup>2</sup>/lit or 120–200 m of line-marking



	Yellow	WC410155001	1.75 L	2	36
	Red	WC420155001	1.75 L	2	36
	Orange	WC420255001	1.75 L	2	36
	Light Blue	WC430155001	1.75 L	2	36
	Dark Blue	WC430255001	1.75 L	2	36
	Green	WC440155001	1.75 L	2	36
	Black	WC470155001	1.75 L	2	36
	White	WC490155001	1.75 L	2	36

### Bona Sportive Cleaner

Concentrated detergent for frequent use on wooden sports floors. Suitable for machine cleaning. Leaves no dulling or slippery residue.



#### Key Benefits:

- Safe on wood
- Leaves no slippery residue
- Fresh smell

#### Technical Data:

**Dilution:** 1:100 for general use

WM640020007	5 L	3	44
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### Bona Sportive Cleaner Plus

Powerful detergent for removing buildup of body fats from sweat and other contaminants that cause the surface to become slippery. Often restores slip resistance and is able to remove black heel marks.



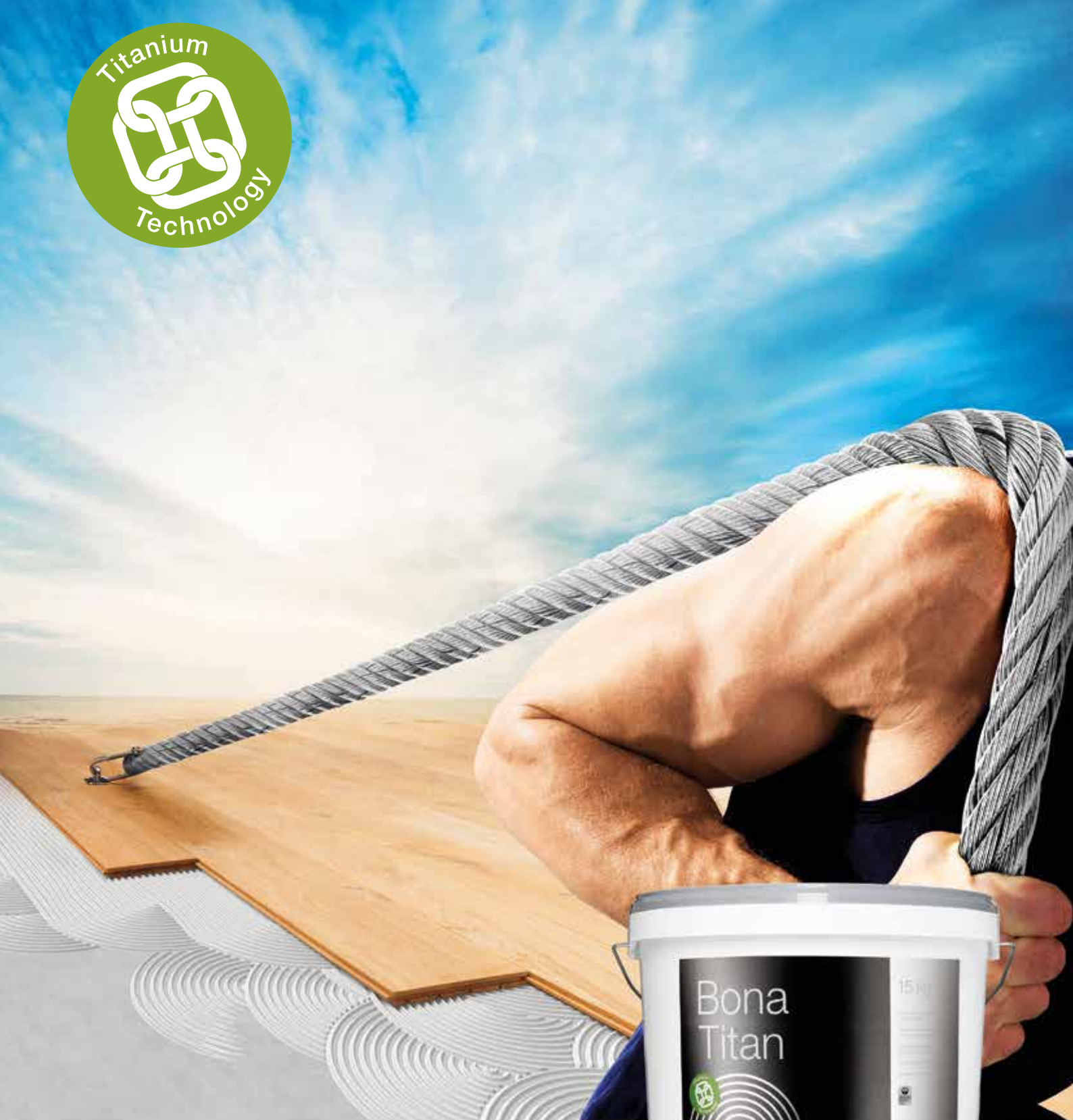
#### Key Benefits:

- Effective on black heel marks
- Restores in many cases the surface's slip resistance
- Suited for Bona Sportive Finish

#### Technical Data:

**Dilution:** 1:5

WM650020006	5 L	3	44
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# Pure Titan Strength

Bona Titan – The next generation of powerful adhesives

**Bona®**



# Coatings

## Oils – Wear Treatment

Type

Article number

Packaging

Pcs/transport  
package

Package/  
pallet



### Bona Craft Oil

Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children's toys (EN 71-3). Available in neutral and five coloured versions.

#### Key Benefits:

- Extremely high degree of saturation for fast surface treatment
- Enhances the grain and colour of the wood
- Low in odour and in solvents (<4%)
- Open, breathing surface

#### Technical Data:

**Base:** Modified vegetable oils

**Category:** Hardening oil, 1-comp

**Solids content:** 96–98%

**Drying time (until use):** 24 h

**Application:** Rubber applicator,  
Bona Woolpad or stainless steel trowel

**Coverage:** 20 m<sup>2</sup>/L



Pure	GT560115001	2.5 L	4	
Pure	GT560120001	5 L	2	
Pure	GT560113001	1 L	6	
Frost	GT561115001	2.5 L	4	
Frost	GT561113001	1 L	6	
Clay	GT562115001	2.5 L	4	
Clay	GT562113001	1 L	6	
Graphite	GT563115001	2.5 L	4	
Graphite	GT563113001	1 L	6	
Ash	GT564115001	2.5 L	4	
Ash	GT564113001	1 L	6	
Umbra	GT565115001	2.5 L	4	
Umbra	GT565113001	1 L	6	

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# Coatings

## Oils – Wear Treatment

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Hard Wax Oil

Natural oil, modified for superior protection of wooden floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain resistant surface that is spot-repairable and easy to maintain. It has a unique composition, formulated without controversial substances such as cobalt and ketoximes. Very low in odour and easy to handle, it can be applied with a roller, brush and trowel. It leaves an open, breathing surface that reduces the risk of side-bonding and is highly suitable for floors with underfloor heating. Should you wish to transform your floor with a new colour then simply prepare the surface with Bona Craft Oil and/or the Bona Rich Tone before sealing your masterpiece with 1-2 layers of Bona Hard Wax Oil.

#### Key Benefits:

- Tough and dirt repellent
- Excellent water resistance
- Very low in odour
- Free from cobalt and ketoximes

#### Technical Data:

**Base:** Modified vegetable oils & waxes

**Category:** Hardening oil, 1-comp

**Drying time (until use):** 24 h

**Application tools:** Roller, brush or stainless steel trowel

**Coverage:** 20 m<sup>2</sup>/L

- EN 71:3 Compliant



Silk Matt	AF3100013	1 L	6	
Silk Matt	AF3100025	2.5 L	2	
Silk Matt	AF3102010	10 L	1	
Matt	AF3600013	1 L	6	
Matt	AF3600025	2.5 L	2	
Matt	AF3602010	10 L	1	
Extra Matt	AF390013001	1 L	6	
Extra Matt	AF390015001	2,5 L	2	
Extra Matt	AF390024001	10 L	1	

### Bona Craft Oil 2K

Modified plant-based oil including performance booster for accelerated drying time and strengthened wear resistance. Bona Craft Oil 2K will accept light use in as little as 8 hours and delivers a water and stain resistant surface that outperforms the likes of traditional floor oils. Ideal for otherwise problematic wood species such as afzelia, iroko, jatoba, cherry, walnut and more, including smoked oak and steamed beech. Can be used on its own as a single treatment or serve as a colour foundation for further protection with professional lacquer. Available in neutral and 5 vibrant colours.

#### Key Benefits:

- Unique long open time and pot life – Stress-free application
- Fast and secure curing – Functional on many tropical wood species
- Wide product compatibility
- Very low in solvent content
- Spot-repairable
- Intermixable colours
- Overcoatable with Traffic, Traffic HD and Natural 2-comp

#### Technical Data:

**Base:** Modified vegetable oils incl. isocyanate hardener

**Category:** Hardening oil, 2-comp

**Solids content:** XX%

**Drying time (until use):** 12 h

**Application tools:** Rubber applicator, short-haired roller or stainless steel trowel

**Coverage:** 20 m<sup>2</sup>/L



Neutral	GT570014001	1.25 L	6	
Frost	GT571114001	1.25 L	6	
Clay	GT572114001	1.25 L	6	
Graphite	GT573114001	1.25 L	6	
Ash	GT574114001	1.25 L	6	
Umbra	GT575114001	1.25 L	6	

**Bona®**



# Coatings

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## Oils – Effect Treatment

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Mix Colour

Bona Mix Colour is a concentrated pigment paste for waterborne systems and specifically for Bona Nordic Tone and Bona Rich Tone. Added to either of these products it can intensify or change the colour of the Bona Tone to create a special effect.



#### Technical Data:

**Content:** Concentrated pigment paste

**Consumption:** 250 ml for one 5 L bottle (5%) of Bona Nordic Tone or Bona Rich Tone.

Mahogany	GX504007	0.25 L	12	
Walnut	GX504107	0.25 L	12	
White	GX504207	0.25 L	12	
Grey	GX504307	0.25 L	12	
Black	GX504407	0.25 L	12	

### Bona Nordic Tone



Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

#### Key Benefits:

- Light, white washed effect
- Inhibits wood yellowing
- Whiteness can be controlled by number of applications (normally only one application is necessary)

#### Technical Data:

**Base:** Emulsified oils and waxes, pigmentation

**Category:** Pre-treatment, 1-comp

**Drying time:** 1–2 h (between applications)

**Application:** Oil application sleeve or wide floor brush

**Coverage:** 8–10 m<sup>2</sup>/L and application

WX700020001

5 L

3

44

### Bona Rich Tone



Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour\*, and giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil in any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

\*the colour is achieved by a chemical reaction to wood and results may vary between wood species. Oak in particular reveals a deep, dark colouration after treatment.

#### Key Benefits:

- Dark, smoky effect
- Quick drying
- Odourless

#### Technical Data:

**Base:** Alkaline solution

**Category:** Pre-treatment, 1-comp

**Drying time:** 1–2 h (between applications)

**Application:** Oil application sleeve

**Coverage:** 8–10 m<sup>2</sup>/L and application

WX900020001

5 L

3

44





# Coatings

## Oils – Outdoor

### Bona Decking Oil



Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and the long-lasting protection of decking and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress, thus reducing the potential of wood cracking and warping.

#### Key Benefits:

- Long-lasting protection
- Contains UV protection
- Excellent water repellence

#### Technical Data:






**Base:** Modified vegetable oils

**Category:** Hardening oil, 1-comp

**Drying time (until use):** 24 h

**Application:** Wide brush or mohair roller

**Coverage:** Approx. 20 m²/L

	Neutral	GT551115001	2.5 L	4	
	Neutral	GT551124001	10 L	2	
	Mahogany	GT551215001	2.5 L	4	
	Teak	GT551315001	2.5 L	4	
	Grey	GT551515001	2.5 L	4	

## Fillers & Repair

### Bona Mix&Fill Plus



Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

#### Key Benefits:

- Exceptional filling ability
- Quick drying
- Anti-corrosive

#### Technical Data:

**Base:** Acrylate

**Category:** Waterborne 1-comp

**Drying time (until sanding):** 30–60 min

**Application:** Stainless steel trowel

**Coverage:** 8–12 m²/L

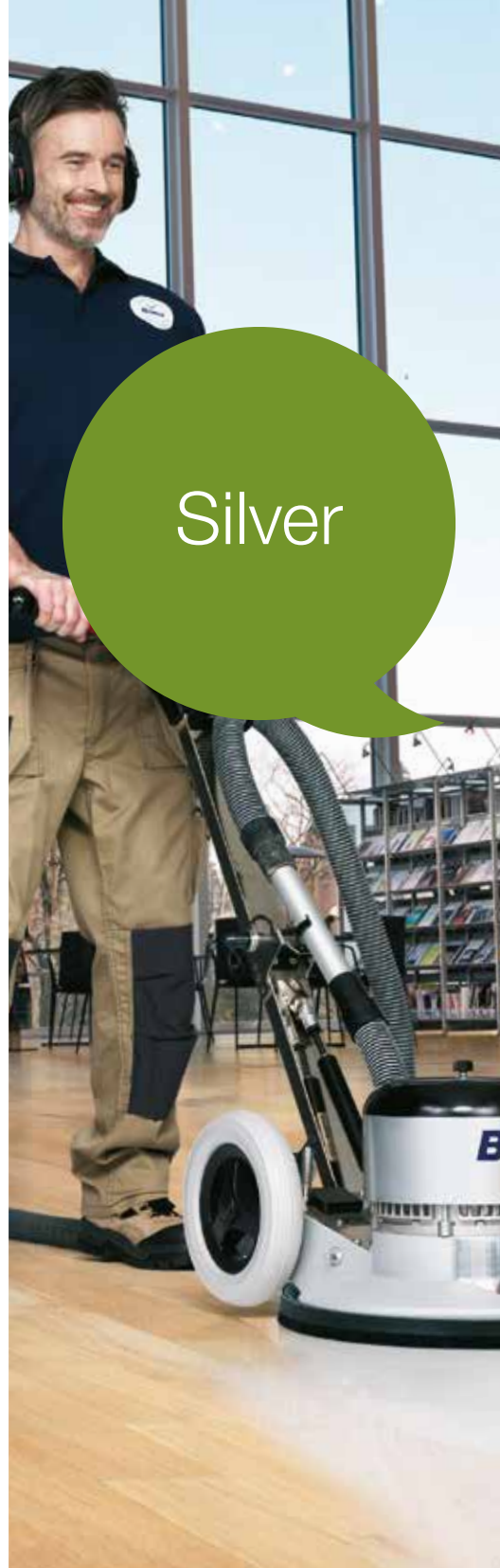
WF220020001	5 L	3	44
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### Bona Mix&Fill



Gap filler for gaps up to 2 mm wide, suitable for practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated producing a natural colouration that blends in with the rest of the floor.

WF21001302	1 L	10	50
WF21002002	5 L	3	44



# Bona Floor Treatment Program

Right answers for all wood floor conditions

**Bona®**



# Floor Care

Proper maintenance is vital when it comes to retaining the long-lasting beauty of wooden floors. Bona's floor care solutions are specially developed for cleaning and revitalising your wooden floors and are made for all finished, oiled and engineered surfaces.

With Bona's unique revitalising solution, Bona Deep Clean System, floor owners can bring back the original lustre of their wood floors instantly, with a unique system that effectively removes the toughest dirt and scuff marks. Read more about Bona Deep Clean System and other best-in-class floor care solutions for both professional users and private homeowners in the following pages.

1. Deep Clean System
2. Finishes – Maintenance
3. Oils – Maintenance





# Floor Care

Fastening

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## Deep Clean System

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona PowerScrubber



The Bona PowerScrubber is a compact, powerful scrubbing machine for cleaning varnished and oiled wooden floors. When used with Bona Deep Clean Solution, it removes the toughest dirt and grime from wooden floors with ease. The two counter-rotating cylindric brushes clean deeply, even on rough, brushed parquet and wooden floors with bevelled edges. The rubber squeegees ensure an extremely effective water pickup, making it safe to use on wooden floors. Also suitable and recommended for cleaning greyed outdoor deckings.

#### Key Benefits:

- Powerful and easy to manoeuvre
- Extremely effective water pickup
- Easy to fill, clean and transport
- Indoor and outdoor use

#### Technical Data:

**Motor rating:** Max 2700 W, Avg. 1900 W  
**Power supply:** 220–240 V / 50 Hz  
**Machine weight:** 34.5 kg  
**Scrubbing brush:** 2 x 400 mm soft white nylon  
**Solution capacity:** 10 L  
**Recovery tank capacity:** 10 L  
**Dimensions:** 520 mm x 470 mm x 300 mm  
**Recommended detergents:** Bona Deep Clean Solution, Bona Cleaner

AM400201100

1

### Roller Brush

White – For oiled or lacquered floors.  
 Orange – For profiled deckings.  
 Red – For oiled and hard wax oiled floors.  
 Green – Lightly abrasive roller for aggressive cleaning of oiled floors.  
 Black – Stone and Tiles.



White

AS3647622500

400 mm

1

Orange

AS3647625250

400 mm

1

Red

AS3647624580

400 mm

1

Green

AS3647622520

400 mm

1

Black

AS3647624810

400 mm

1

### Suction bar



Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

AS3647773230

400 mm

1

### Bona Deep Clean Solution



This concentrated cleaner is ideal for thorough, deep cleaning of finished and oiled wooden floors, as well as outdoor decking. Its unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without the risk of staining the wood. Use it to revitalise dull wooden floors and/or to degrease the surface before applying polish or maintenance oil. Developed for the Bona PowerScrubber, it can, of course, also be used for manual cleaning.

#### Key Benefits:

- Revitalises dull, dirty floors
- Dissolves deeply engrained dirt and stubborn scuff marks
- Optimised for Bona PowerScrubber

#### Dilution:

Dilute with clean water  
 • Finished surfaces: 1:10  
 • Oiled surfaces: 1:20  
 • Outdoor deckings: 1:5

WM650020010

5 L

3

44

**Bona®**



# Floor Care

## Finishes – Maintenance

### Bona Polish Matt



Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

#### Key Benefits:

- Even, matt surface
- Requires no buffing
- High wear resistance

#### Technical Data:

**Base:** Acrylate/Polyurethane  
**Drying time (until use):** < 1 h  
**Application:** Bona Microfibre Applicator Pad  
**Coverage:** 50 m<sup>2</sup>/L

Matt	WP500313001	1 L	10	50
Matt	WP500320001	5 L	3	44

### Bona Polish Gloss



Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

#### Key Benefits:

- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

#### Technical Data:

**Base:** Acrylate/Polyurethane  
**Drying time (until use):** < 1 h  
**Application:** Bona Microfibre Applicator Pad  
**Coverage:** 50 m<sup>2</sup>/L

Gloss	WP511013001	1 L	10	50
Gloss	WP511020001	5 L	3	44

### Bona Freshen Up



Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance of finished wooden floors. Based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and lustre. Meets both EN 14904:2006 and DIN 18032:2 on slip resistance.

#### Key Benefits:

- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

#### Technical Data:

**Base:** Acrylate/Polyurethane  
**Drying time (until use):** < 1 h  
**Application:** Bona Microfibre Applicator Pad  
**Coverage:** 50 m<sup>2</sup>/L

WP595013016	1 L	10	50
WP595020002	5 L	3	44





# Floor Care

Fastening

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## Finishes – Maintenance

Type

Article number

Packaging

Pcs/transport package

Package/pallet

### Bona Remover



Bona Remover is a concentrated polish stripper designed to remove Bona Polish and Bona Freshen Up. It can also be used to treat floors which have become slippery and for the removal of black heel marks.

#### Key Benefits:

- Effective on black heel marks
- Restores in many cases the surface's slip resistance

#### Dilution:

- Removal of polish: 1 L: 5 L water
- Removal of scuff marks: 1 cap: 100 ml water

WM650013023

1 L

10

50

### Bona Cleaner



Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or slippery residue.

#### Key Benefits:

- Effective yet safe on wood
- Low foaming
- Fresh smell

#### Dilution:

- Normal use: 1:100
- Heavily soiled floors: 1:50

WM760013001

1 L

10

50

WM760020001

5 L

3

44

### Bona Care Oil



Bona Care Oil is a rapid drying maintenance oil for previously oiled wooden floors. The low viscous, unique blend of different vegetable oils, has excellent penetration ability and produces very little odour. Replenishes the pores of the wood for long-lasting protection.

#### Key Benefits:

- Great coverage rate
- Quick drying
- Low viscosity, easy to spread

#### Technical Data:

**Base:** Modified vegetable oils

**Category:** Hardening oil, 1-comp

**Drying time (until use):** 12 h

**Application:** Bona Woolpad or cotton cloth

**Coverage:** 50–100 m<sup>2</sup>/L

Pure

GT525113001

1 L

12

60

Pure

GT525120001

5 L

2

50

White

GT525213001

1 L

6

Grey

GT525313001

1 L

6



# Floor Care

## Oils – Maintenance

### Bona Wax Oil Refresher



Bona Wax Oil Refresher is a maintenance product primarily for Bona Hard Wax Oil. It consists of a concentrate of natural oils and waxes and contains less than 2% solvents. Can also be used on Bona Craft Oil, where increased protection against water and spills is required.

**Key Benefits:**

- Quick drying
- Low in solvents and odour
- Highly water repellent

**Technical Data:**

**Base:** Modified vegetable oils and waxes

**Category:** Hardening oil, 1-comp

**Drying time (until use):** 12 h

**Application:** Bona Woolpad or stainless steel trowel

**Coverage:** 50–80 m<sup>2</sup>/L

WP615013001

1 L

12

60

### Bona Soap



Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

**Key Benefits:**

- Gentle on oiled surfaces
- Cleans and conditions
- Long lasting concentrate

**Technical Data:**

**pH-value:** Approx. 9

**Dilution:** 1:50

WM700013005

1 L

12

45

WM700020001

5 L

3

44

# Want to Become Better?



## Bona Education and Training

Be part of a successful team by becoming a Bona Certified Craftsman. As a Bona Certified Craftsman you benefit from the advantages of our strong brand profile and wooden floor expertise.

Becoming a Bona Certified Craftsman assures your customers the highest quality performance and service – giving you better profitability and enabling you to focus on your job – delivering great results.

[bona.com/certified](https://bona.com/certified)

**Bona**<sup>®</sup>










# Tools & Accessories

Perfect wooden floors can only be achieved with the right tools for the job. Through decades of working closely with craftsmen, Bona has come to understand their every requirement when it comes to working with wooden floors. That is why our tools and accessories are expertly developed for seamless compatibility with all our flooring products. From rollers and gun applicators to dust bags and floor care tools, you will find all the equipment you need for every wood-flooring task in this section.

1. Coatings
2. Fastening
3. Measurement
4. Occupational Safety
5. Floor Care











# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Microfiber Roller 11 mm</b> 	Microfiber roller for an even application of lacquer producing a low degree of foam. 11 mm pile.	25 cm	AT31002200	1	10
<b>Bona Microfiber Roller 11 mm</b> 	Microfiber roller for an even application of lacquer producing a low degree of foam. 11 mm pile.	41,5 cm	AT31002600	1	5
<b>Bona Microfiber Roller 5 mm</b> 	Short pile microfiber roller especially suitable for hardwax oil and waterborne paint. 5 mm pile.	25 cm	AT31120897	1	10
<b>Bona Polyester Roller</b> 	Polyester roller for maintaining an even and high application rate of lacquer. 11 mm pile.	25 cm	AT31002300	1	10
<b>Bona Microfleece Roller</b> 	Roller with dense microfiber pile for a perfectly smooth application of waterborne finishes. Includes side-guards which help maintain a consistent application rate. 11 mm pile.	25 cm	AT31001000	1	10
<b>WB Roller – Wide</b> 	Time-saving roller for application on large surfaces such as sports floors. Functions well with all of Bona's waterborne finishes and primers.	45 cm	AT31451000	1	
<b>Velour Roller</b> 	Velour roller suited for the application of hardwax oil as well as epoxy.	25 cm	AT31005000	1	












# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Edge Roller</b> 	Small sized roller for application to edges. Synthetic fibre.				
	10 cm	AT31003000	1		
<b>Edge Roller</b> 	Small sized roller with extra large diameter for application of lacquer or paint along edges. 8 mm microfiber pile.				
	12 cm	AT31002500	1		
<b>Bona Line Roller</b> 	Roller for painting line-markings. Large diameter in order to hold more paint.				
	55 mm	AT31006000	2		
<b>Roller Handle – 10 cm</b> 	Handle for 10 cm rollers.				
	10 cm	AT31004000	1		
<b>Roller Handle – 25 cm</b> 	Corrosive resistant handle for 25 cm rollers.				
	25 cm	AT31014001	1		
<b>Roller Handle – 45 cm</b> 	Aluminium handle with innovative locking function for simple fitting and release of roller. For 45 cm wide rollers.				
	45 cm	AT31451001	1		
<b>Roller Handle - 30-50 cm</b> 	Adjustable aluminium handle for 30-50 cm wide rollers.				
	30-50 cm	AT31002800	1	5	
<b>Roller Handle – 55 mm</b> 	Handle for 55 mm rollers.				
	55 mm	AT31006100	1		











# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Bona Extension Bar, quick release</b> Professional extension bars in aluminium with quick-release locking function.					
	80–170 cm	AT31401001	1		
	110–200 cm	AT31401002	1		
<b>Bona Rollerbox</b> Keeps the roller moist and safe during storage and transportation.					
	Red / Grey	AT31405000	1		
<b>Floor Brush</b> High-quality floor brush with tightly packed, fine bristles. Suitable for hard wax oil and decking oil.					
	22 cm	AT31101000	1		
<b>Floor Brush</b> Floor brush for application of oil and lye, fits on extension bar.					
	20 cm	AT953203	1		
<b>Floor Brush Pro</b> Durable floor brush with tightly packed fine bristles made specifically for applying waterborne finish, waterborne paint and lye. Supplied in a convenient cover for safe storage and transportation.					
	30 cm	AT953214	1		
<b>Applicator Handle</b> Swivel head applicator handle for Oil Application Sleeve.					
	45 cm	AT954225	1		
<b>Oil Application Sleeve</b> Sleeve made of synthetic fibre for application of low viscosity oil. Also suitable for Bona Nordic Tone and Bona Rich Tone.					
	45 cm	AT954224	1		





# Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Applicator Handle</b> 	Swivel-head applicator handle for Applicator Sleeve.				
	46 cm	AT956904	1		
<b>Applicator Sleeve</b> 	Foam and synthetic fibre sleeve for applying waterborne finish.				
	46 cm	AT956903	1		
<b>Oil Squeegee</b> 	Oil-resistant squeegee for quick and simple application of Bona Oils. Can be attached to extension bar.				
	50 cm	AT31302001	1		
<b>Disposable Booties</b> 	Single-use plastic shoe covers.				
		AT33051000	50		
<b>Stainless Steel Trowel</b> 	Stainless steel trowel for waterborne finishes, oils and fillers.				
	27 cm	AT959201	1		
	35 cm	AT31360350	1		
<b>Scraper</b> 	A floor scraper for those hard-to-reach areas such as corners, and close to the skirting board.				
	4 cm	AT929502	1		
<b>U-blade</b> 	4 cm	AT929503	1		
	2 cm	AT929504	1		
<b>Cotton Cloth</b> 	Rip-resistant cotton cloths for oiling, cleaning and buffing jobs.				
	50 x 55 cm	AT32086000	10 pcs		



## Tools & Accessories

Coatings	Type	Article number	Packaging	Pcs/transport package	Package/pallet
	Lamella, Oak	Oak lamellas for repairing parquet floors.			
		337 x 68 x 4 mm	P901201	44 pcs	
	Bona Mixing Bottle	Mixing bottle with clear volume markings that simplify the decantation of two-component finishes. Includes markings for Bona Traffic HD, Traffic, Traffic Anti Slip, Natural 2-comp & Bona Wave.			
		max. 1.9 L	30031	72 pcs	

Fastening

Sanding

Coatings

Floor Care

Accessories

Bona around the world

## The Lodge Bar, Queenstown, New Zealand

### Natural Beauty

Set within the outstanding natural beauty of New Zealand's Lake Wakatipu area, The Lodge Bar celebrates the region with its offering of the finest New Zealand wines and a menu using fresh local ingredients. To create a stylish interior that reflects the surrounding scenery, Auckland-based design studio, Pennant & Triumph chose wide planks in French Oak for the floors. Installed by Bona Certified Florte Flooring, the floor was finished with a coat of Bona Natural. Its special non-yellowing formula not only provides durability, but ensures the wood will retain its original, raw look for years to come.

**Bona**<sup>®</sup>



# Tools & Accessories

## Coatings

### Bona Wax Repair Kit



Complete set for making quick and easy repairs to damaged wood, cork or laminate surfaces. The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn't slump, making it possible to fill significant damages in the surface. Once set, the wax forms a hard, wear-resistant surface.

#### Key Benefits:

- Suitable for all types and colours of wood
- Capable of filling large scratches and cavities in the surface
- Fast repairs, repair is done and ready in a few minutes

#### Contents:

- Butane-driven hot knife
- 20 hard wax sticks
- Scraper
- Wiping cloth
- Needle

AT32053600

1

### Wax Repair Stick

01 Transparent	AT32053001	1		
02 Pine	AT32053002	1		
Dark oak	AT32053003	1		
04 Beech	AT32053004	1		
05 Pear	AT32053005	1		
06 Oak	AT32053006	1		
07 Cherry	AT32053007	1		
08 Birch	AT32053008	1		
09 Light oak	AT32053009	1		
10 Ash	AT32053010	1		
11 Brown	AT32053011	1		
12 Yellow	AT32053012	1		
13 Eggshell	AT32053013	1		
14 Grey	AT32053014	1		
16 Cream	AT32053016	1		
17 Red	AT32053017	1		
19 Green	AT32053019	1		
20 Blue	AT32053020	1		
21 White	AT32053021	1		
22 Black	AT32053022	1		

### Hot Knife



Butane-driven hot knife for melting wax when repairing damages in wooden floors. Reaches operating temperature directly.









AT32053100

1





# Tools & Accessories

Fastening	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Notched Blade Handle</b>  For application of levelling compounds. Height adjustable.	560 mm	AT31444000	1		
<b>Notched Blade R2 560 mm</b>  Application of levelling compounds.	3 mm	AT31444001	10		
	5 mm	AT31344402	10		
<b>Plastic Bucket</b>  30-litre mixing bucket.	30 L	AT31408000	1		
<b>Stir Stick</b>  Stir stick for mixing two-component adhesives or primers.	80 mm	AT32051080	1		
<b>Pull Bar</b>  Pulling iron for installation of parquet. 55 cm long.		AT32033000	1		
<b>Tapping block</b>  Tapping block made of polyamide for bonded installation. Without handle.		AT32038000	1		
<b>Spike Roller</b>  For venting levelling compounds. 50 cm wide.	50 cm	AT32052500	1		
<b>Spike Shoes</b>  Nail shoes to be able to walk around in freshly applied material such as levelling compounds or epoxy primers.		AT32055000	1 pair		



# Tools & Accessories

## Fastening

### Bona Cleaning Wipes



Cleaning wipes for hard-to-remove materials. The textured tissue surface enables deep cleaning and easy dirt removal.

AT322100

72

### Cork Strips



Cork strips for filling gaps between e.g. tile and wood flooring.

900 x 8 x 10 mm

AX34001000

25

900 x 8 x 10 mm

AX34002000

25

900 x 8 x 10 mm

AX34003000

25

900 x 8 x 10 mm

AX34004000

25

900 x 8 x 10 mm

AX34006000

30

### Liquid Cork



Liquid cork for filling gaps.

AX34009000

30

## Measurement

### Calcium Carbide Ampoules

Calcium carbide ampoules for CM Device.



AT37001020

20 pcs

20

AT37001100

100 pcs

100

### GANN CM Device







Complete CM kit for professional moisture measurement. Includes all tools necessary to make a standardised measurement.

AT37001200

1



# Tools & Accessories

Measurement	Article number	Packaging	Pcs/transport package	Package/pallet
<b>GANN Hydromette RTU 600</b> 	Quadruple measurement instrument for wood, subfloors, air humidity and temperature, incl. electrode RF-T28.	AT37004000	1	
<b>GANN Hydromette Compact B</b> 	Non-destructive moisture measurement for screeds.	AT37008000	1	
<b>Surface Hardness Tester</b> 	Surface hardness tester for screeds including guide plate.	AT37010000	1	
<b>V-Head</b> 	For evaluating surface evenness.	AT37012000	1	

Fastening

Sanding

Coatings

Floor Care

Accessories







# Tools & Accessories

## Occupational Safety

	Article number	Packaging	Pcs/transport package	Package/pallet
<b>3M Respirator Mask, 9310</b>  Dust mask P1 against compact particles.	AT33011100		20	
<b>3M Respirator Mask, 9322</b>  Dust mask P2 against respirable dust.	AT33012100		10	
<b>3M Respirator Mask, 9332</b>  Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore reusable.	AT33013100		10	



# Tools & Accessories

Floor Care	Type	Article number	Packaging	Pcs/transport package	Package/pallet
<b>Polish Applicator</b> 	Polish applicator including a fine cotton sleeve. Suitable for Bona Freshen Up and Bona Polish.				
	40 cm	AT31409000		1	
<b>Commercial System Kit</b> 	Lightweight yet sturdy telescopic pole made of brushed aluminium for superior durability. The 60 cm wide mop base is specially designed with a raised edge that helps trap dirt and increases scrubbing pressure. Delivered with 1 Dusting Pad and 1 Cleaning Pad.				
	60 cm	WM710013489	1	10	
<b>Dusting Pad</b> 	Pad, designed to be used dry. Consisting of a special mix of short and long fibres with an electrostatic charge to trap and remove loose dust, dirt and debris, quickly and safely from floors.				
	60 cm	AX0003543	1	12	
<b>Cleaning Pad</b> 	Pad, designed to be used wet. Consisting of highly absorbent microfiber with a lot of scrubbing action for removing bonded dirt.				
	60 cm	AX0003544	1	12	





# Application Advice

1. Prime Deep System
2. Finish System
3. Natural System
4. Sportive System
5. Create Systems
6. Oil System
7. Hard Wax Oil System

# Lacquer System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 min  
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand



5. 1<sup>st</sup> application – Choose one of the below Bona base coats and apply with Bona Microfiber Roller



**Bona White**  
White washed look  
1-3x with roller



**Bona Natural**  
Look of pure wood  
1-2x with roller



**Bona Classic**  
The all-rounder  
1-3x with roller



**Bona Intense**  
Medium colouration  
1x with roller



**Bona Amber**  
Rich colouration  
2x with roller



**Bona Quick**  
Quick drying gel  
3x with trowel



6. 2<sup>nd</sup> application – Choose one of the below Bona topcoats and apply with Bona Microfiber Roller



## Domestic wear



**Bona Novia**  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 1–2 h  
(20 °C, 60%)

## Heavy wear



**Bona Mega**  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)

or



**Bona Traffic**  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)

## Very heavy wear



**Bona Traffic HD**  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 2–3 h  
(20 °C, 60%)

or



**Bona Traffic**  
Consumption:  
8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)

7. Intermediate sanding with Bona FlexiSand or Bona Buffer








8. 3<sup>rd</sup> application – with the same Bona topcoat as used before






9. If extreme traffic is expected, an additional application of top coat is recommended













# Natural Wood Look

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive 
2. Application – Bona Mix&Fill Plus with a trowel Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 min  
(20 °C, 60%) 
3. Sanding – Fine with Belt and Edge Sander 
4. Sanding – Final with Bona FlexiSand 
5. 1<sup>st</sup> application – Bona Natural with Bona Microfiber Roller 

	Domestic wear	Very heavy wear
	 <p>Bona Natural Consumption: 8–10 m<sup>2</sup>/lt Drying time: 1–2 h (20 °C, 60%)</p>	 <p>Bona Natural Consumption: 8–10 m<sup>2</sup>/lt Drying time: 1–2 h (20 °C, 60%)</p>
6.	<p>2<sup>nd</sup> application – Bona Mega Natural with Bona Microfiber Roller</p>  <p>Mega Natural Consumption: 8–10 m<sup>2</sup>/lt Drying time: 2–3 h (20 °C, 60%)</p>	<p>2<sup>nd</sup> application – Traffic Natural with Bona Microfiber Roller</p>  <p>Traffic Natural Consumption: 8–10 m<sup>2</sup>/lt Drying time: 3 h (20 °C, 60%)</p> <p>Mix Natural 2-comp. with hardener – shake for 2 mins</p>
7.	<p>Intermediate sanding with Bona FlexiSand or Bona Buffer</p> 	<p>Intermediate sanding with Bona FlexiSand or Bona Buffer</p> 
8.	<p>3<sup>rd</sup> application – Bona Mega Natural</p>	<p>3<sup>rd</sup> application – Traffic Natural</p> 

# Sportive System

1.	Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive	
2.	Application – Bona Mix&Fill Plus with a trowel	Consumption: 8–12 m <sup>2</sup> /lt Drying time: 15–30 mins (20 °C, 60%) 
3.	Sanding – Fine with Belt and Edge Sander	
4.	Sanding – Final with Bona FlexiSand or Bona Buffer	
5.	1 <sup>st</sup> Application – Bona Sportive Primer with the Bona Microfiber Roller	Sportive Primer Consumption: 8–10 m <sup>2</sup> /lt Drying time: 2–3 h (20 °C, 60%) 
6.	2 <sup>nd</sup> Application – Bona Sportive Finish with the Bona Microfiber Roller	Sportive Finish Consumption: 8–10 m <sup>2</sup> /lt Drying time: 2–3 h (20 °C, 60%) Mix Sportive Finish with Sportive Hardener – shake for 1 min 
7.	Intermediate sanding with Bona FlexiSand or Bona Buffer	
8.	Application – Line marker with Bona Sportive Paint	 Sportive Paint 1 litre for approx. 80 m x 5 cm lines 1 litre for approx. 100 m x 4 cm lines
9.	Intermediate sanding with Bona FlexiSand or Bona Buffer and Bona Scrad System	
10.	3 <sup>rd</sup> and 4 <sup>th</sup> application with Bona Sportive Finish with Bona Microfiber Roller	

## Craft Oil 2K System

1.

Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2.

Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 min  
(20 °C, 60%)



3.

Sanding – Fine with Belt and Edge Sander



4.

Sanding – Final with Bona FlexiSand or Bona Buffer



5.

Application – Bona Craft Oil 2K

Consumption: approx. 30 m<sup>2</sup>



6.

Remove surplus with cotton cloths



7.

Application – Bona Traffic HD, Bona Traffic or Traffic Natural after min 8 h (12 h for pigmented oil)

Consumption: 8–10 m<sup>2</sup>/lt  
Drying time: 3–4 h  
(20 °C, 60%)



8.

Intermediate sanding with Scrad Pad



9.

2<sup>nd</sup> application – Using the same product as in the previous layer



	<p>Bona Traffic HD Consumption: 8–10 m<sup>2</sup>/lt Drying time: 2–3 h (20 °C, 60%)</p>
or	
	<p>Bona Traffic Consumption: 8–10 m<sup>2</sup>/lt Drying time: 3–4 h (20 °C, 60%)</p>
	<p>Traffic Natural Consumption: 8–10 m<sup>2</sup>/lt Drying time: 3 h (20 °C, 60%)</p>

10.

If extreme traffic is expected, an additional application of topcoat is recommended



**Bona®**



# Oil System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 min  
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5. Application of Bona Oil System – Choose one of the 3 treatments

## Pure Oil treatment

Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood using green pad for neutral oil, or red pad for coloured oil, attached to Bona FlexiSand



Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.



## Oil treatment with Bona Nordic Tone

Apply Bona Nordic Tone with an application sleeve. Leave to dry for 4–5 hours



Bona Nordic Tone  
Consumption:  
8–10 m<sup>2</sup>/L  
Drying time: 2–3 h  
(20 °C, 60%)



Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand

Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.



## Oil treatment with Bona Rich Tone

Apply Bona Rich Tone with an application sleeve. Leave to dry for 4–5 hours



Bona Rich Tone  
Consumption:  
8–10 m<sup>2</sup>/L  
Drying time: 2–3 h  
(20 °C, 60%)



Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand

Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.



Apply a thin coat of Bona Hard Wax Oil. Allow 8–10 hours for drying





# Bona Silane Adhesives

Rest assured with Bona strength and elasticity

**Bona®**

# Hard Wax Oil

1.
- Sanding – Coarse and medium with Belt and Edge Sander or the Bona Power Drive



2.
- Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m<sup>2</sup>/lt  
Drying time: 15–30 min  
(20 °C, 60%)



3.
- Sanding – Fine with Belt and Edge Sander



4.
- Sanding – Final with Bona FlexiSand or Bona Buffer



5.

Matt/Silk Matt

- 5.1
- 1<sup>st</sup> application with Bona Hard Wax Oil.  
Apply a thin layer with a Velour Roller

Application tool: Bona Velour Roller



Bona Hard Wax Oil  
Consumption: Depending on  
type of wood – approx. 1 L  
for 20–24 m<sup>2</sup>.  
Drying time: 6–8 h



- 5.2
- Abrade with Bona Scrad Pad



- 5.3
- 2<sup>nd</sup> application: Very thin layer  
with a Velour Roller







Bona around the world

# Schiphol Airport, Amsterdam

## Creativity in flight

For three decades Bona has been protecting the wooden floors of Amsterdam's Schiphol Airport. When the management approached Bona to renovate 18,000 square metres of wood floor within the airport, the challenge was to create a warm, welcoming floor that could withstand the more than 63 million passengers and their luggage who pass through annually. Renovating the busy space posed many challenges, not least to create a floor with outstanding durability and fire resistance, with the shortest possible downtime. Bona Traffic HD fulfilled all the criteria. In addition, for the renovation of the airport's Holland Boulevard area, Bona developed a colourful floor featuring 21 different colours with a unique protective lacquer that is hard-wearing and easy to use.

# Adhesive Guidelines

Flooring	EN/DIN Standard	Type	Consumption g/m <sup>2</sup>	R770	R777/R778	R844/R845	R848	R850/R850T	R860	R870T	D705	D710	D720
Parquet strip and mosaic parquet finger 1-layer (solid) unfinished elements	EN 13226	parquet strip of oak and similar wood types	1000/1250	✓	✓	–	✓	✓	✓	✓	✓	✓	✓
	EN 13226	parquet strip of beech and similar highly-absorbent wood types	1000/1250	✓	✓	–	–	✓	✓	✓	✓	–	✓
	EN 13488	mosaic parquet finger	850	✓	✓	–	✓	✓	✓	✓	✓	✓	✓
	EN 13228	blocks/overlay, oak or similar wood width/thickness < 5/1	1000/1250	✓	✓	–	–	✓	✓	✓	✓	✓	✓
	EN 13228	blocks/overlay, beech and similar highly-absorbent wood types < 5/1	1000/1250	✓	✓	–	–	–	–	✓	–	–	–
	prEN 14761	wood flooring - solid wood parquet – vertical finger, wide finger and module brick – 10/16/22 mm	1000/1250	✓	✓	–	–	✓	✓	✓	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, oak and similar wood types	1000	✓	✓	–	–	✓	✓	✓	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, beech and similar highly-absorbent wood types	1000	✓	✓	–	–	✓	✓	✓	✓	–	✓
	EN 13629	solid hardwood flooring and solid hardwood flooring composite elements	1000	✓	✓	–	–	✓	✓	✓	–	–	–
	EN 13629	wood flooring – solid lam parquet products larger than 25 x 5 cm	1250/1500	✓	✓	–	–	–	–	✓	–	–	–
1-layer parquet element, factory prefinished	EN 13488	small formats, oak and similar wood types	850	✓	✓	–	✓	✓	✓	✓	✓	✓	✓
	EN 13488	small formats, beech and similar highly-absorbent wood types	850	✓	✓	–	–	✓	✓	✓	–	–	–
	EN 13226	parquet strip with groove and tongue	1000/1250	✓	✓	–	–	–	–	✓	–	–	–
Multilayered parquet element, factory prefinished	EN 13489	2-layer, parquet strip	1000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	EN 13489	2-layer, parquet panel	1000/1250	✓	✓	✓	✓	✓	✓	✓	–	–	–
	EN 13489	3-layer flooring board: < 13 mm thick	1250	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	EN 13489	3-layer flooring board: 10–13 mm thick, less than 1200 mm	1250	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	EN 13489	3-layer flooring board: 10–13 mm thick, longer than 1200 mm	1250	✓	✓	✓	✓	✓	✓	✓	–	–	–
Multilayered parquet element, unfinished	EN 13489	2-layer	1000	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Wood block (end grain floors)	DIN 68702	Wood block RE & WE up to 40 mm thickness	1000/1500	✓	–	–	–	–	–	–	✓	✓	✓
	DIN 68702	Wood block GE > 40 mm thickness (industrial)	1250/1500	–	–	–	–	–	–	–	–	–	–

Subfloor Construction	Binding Material according to EN 13813	Type of subfloor											
Floating screed including calcium sulphate screed also with underfloor heating system and self-levelling compounds	CT	Cementitious (heated) screed	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	CA	Calcium sulphate (heated) screed	✓	✓	✓	✓	✓	✓	✓	–	–	–	–
	CA	Calcium sulphate floating screed	✓	✓	✓	✓	✓	✓	✓	–	–	–	–
	AS	Mastic asphalt, well-sanded**	✓	✓	✓	✓	✓	✓	✓	–	–	–	–
	CT/CA	Self-levelling compounds	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Wooden substrate		Chipboard, OSB, plywood	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

\* Whether you use a fine or coarse trowel depends on the condition of the subfloor and the dimensions of the parquet elements

\*\* When using Bona's silane-based adhesives, a protection primer such as R540 or Bona R410 is necessary prior to the installation of the parquet

\*\*\* Bona R848 can be used under suitable conditions for the installation of solid parquet, such as mosaic and block parquet with proper dimensions. Please contact your local Bona technical team for more information.

**Bona®**



# Index of Bona Adhesives

Overview of the technical properties of our reactive primers and adhesives

Product name	Base	Consumption of primer in g/m <sup>2</sup>	Consumption as moisture barrier on CT or concrete floors in g/m <sup>2</sup>	Barrier effect up to max. residual moisture content	Drying time in general/ Drying time in combination with our reactive adhesives
R410*	2-comp. epoxy resin	Approx. 150–250	Approx. 500 (two applications)	Yes, up to max. 5.0 cm/%	24 h with Bona R770/R777/R778 and Bona R844, R845, R848. R850/R850T, R860 and R870T
R540	1-comp. polyurethane	Approx. 150–250	Approx. 300 (two applications)	Yes, up to max. 4.0 cm/%	1 h with Bona R770/R777/R778 4 h with Bona R845 24 h with Bona R844, R848, R850/R850T, R860 and R870T
R580* (1K)	Silane-based	500–1000	500–1000	Yes, up to max. 5.0 cm/% or 90% relative air humidity	4 h with all Bona silane-based adhesives
R580* (2K)	Silane-based	500–1000	500–1000	Yes, up to max. 5.0 cm/% or 90% relative air humidity	2 h with all Bona silane-based adhesives

\* The broadcasting of quartsand (grit size 0.3–0.8) is possible prior to the usage of a Bona levelling compound.

## Special note:

- Bona R410 can be diluted with 20% of Bona S100 in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets at [www.bona.com](http://www.bona.com)

**Please note:** Our suggestions and recommendations are carefully provided on the basis of our general terms and conditions. Installation and working parameters are followed to the best of our knowledge, give no entitlement of completeness and do not disabuse for the final check up of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.) The observance of notes of the packaging, labels, technical data sheets, operating, handling and processing instructions as well as marks and appropriate technical guidelines and norms and the accomplishment of the job through a commercial contractor is presupposed according to the adequate instructions.

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## The Full System for All Your Wood Flooring Needs

You are now holding the most comprehensive guide on our full range of sustainable innovations. Here, you will find detailed product information and application advice for the installation, renovation and maintenance of wooden floors.

All Bona products are optimised for complete compatibility and are specially developed to meet the highest functional, aesthetic and environmental requirements. In this edition, you will find exciting new solutions that take our passion for wood floors one step further. Open up and discover everything you need to bring out the best in wooden floors.