



Bona Craft Oil[®] 2K Mix Kit

Unique Blend of Different Vegetable Oils

A two-component natural penetrating oil with short dry times and excellent wear-resistance



The Bona Craft Oil[®] 2k Mix Kit makes it easy to mix smaller amounts of Bona Craft Oil 2k allowing the product to go further! In addition, the Bona Craft Oil 2k Mix Bottle can be used as an application tool with included squirt bottle top.

- Easy to measure and mix small amounts
- Tilt n' pour hardener for precise measurements
- Can be used as an application tool



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PHYSICAL CHARACTERISTICS

Ingredients – Aliphatic polyisocyanate

Colors – Neutral, Charcoal, Frost, Ash, Garnet, and Clay

Solids – 96-98% (depending on color)

VOC – 25 g/l (.21 pounds per gallon VOC)

Dilution – DO NOT DILUTE, DO NOT ADD WATER

Odor – Non-offending

APPLICATION CHARACTERISTICS

Drying time – Light use: 12-24 hours (8 hours Neutral/12 hours colors)

Cure rate – 70% after 24 hours 100% after 5 days

Coverage – 70-570 sq. ft. per mix bottle

Shelf life – 2 years in unopened container

Application tools – Bona[®] Cut-In pad, stainless steel trowel, rubber bladed applicator, buffer

Disposal – Wastes and emptied containers should be handled in accordance with local regulations.

Packaging – 8 oz. Craft Oil 2K Hardener, Craft Oil 2K Mix Bottle, Funnel, Squirt Top, Gloves

RECOMMENDED USE

Commercial and residential use including shopping malls, restaurants, offices, retail stores, hospitals, schools, and nursing homes.

BEFORE USING, READ ALL DIRECTIONS AND SAFETY DATA SHEETS.

FOR TECHNICAL ADVICE: Call Bona US at 800-872-5515

RESPONSE

In case of eye contact, flush immediately with water. Get medical attention if irritation occurs. For skin, wash thoroughly with soap and water. If affected by inhalation, remove to fresh air. If swallowed, drink 1 or 2 glasses of water to dilute. Do not induce vomiting. Get medical attention if symptoms occur.

COMPATIBILITY

Product results may vary widely depending on the wood species, especially on oily and resinous Exotics. ALWAYS PREPARE A SAMPLE OR TEST AREA TO DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.

SANDING AND PREPARATION OF NEW FLOORS

1. Sand and prepare floor using accepted industry association methods. 2. Make your final cut with 80 to 120-grit paper then multidisc with 120 to 150-grit paper. 3. Use a Tampico Brush on a dust containment buffer and vacuum thoroughly. 4. Tack with a dry Bona[®] Microfiber Mop or cloth. 5. Apply Bona Craft Oil 2K.

THE BONA Craft Oil 2K[®] SYSTEM

Bona Craft Oil is designed to penetrate and seal bare wood in a single coat. In some instances a second application may be necessary for even coverage and color appearance. Other Bona Craft Oil 2K colors may be mixed together to create custom blends. Visit bona.com for additional product information.

RECOMMENDED APPLICATORS

Red buffing pad, Bona Steel Trowel, squeegee, cut-in pad, 2" paint brush and Bona Cotton Cloths.

MIXING INSTRUCTIONS

1. Remove Bona Craft Oil 2k lid and thoroughly stir Craft Oil for 30-45 seconds. 2. Using the supplied funnel, slowly pour the Craft Oil 2k into the Craft Oil 2k mix bottle per the desired ratio. 3. Use the Tilt-N-Measure graduations on the Craft Oil 2k Hardener to measure off the necessary quantity and add it to the mix bottle. 4. Replace the cap and shake mixture for 30-45 seconds. Replace cap with squirt style dispensing cap and begin application.



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POT LIFE

THE OIL/HARDENER MIXTURE MUST BE USED WITHIN 6-8 HOURS AFTER IT IS MIXED.

APPLICATION OF BONA CRAFT OIL 2K ONLY

THE APPLICATION RATE OF BONA CRAFT OIL 2K WILL VARY DEPENDING ON WOOD SPECIES AND SANDING SEQUENCE. ON AVERAGE, ONE 1.25L CONTAINER, WILL PROTECT/COVER 600-800 SQUARE FEET OF WOOD FLOORING.

APPLICATION OF BONA CRAFT OIL 2K USING THE CRAFT OIL MIX BOTTLE KIT

1. Dispense the Craft Oil 2k from the bottle by squeezing a small amount around the perimeter of the floor to cut in hard to reach spots. 2. Using a standard 175 rpm buffer and red buffing pad squeeze a small amount in the center of the pad and begin working in the Craft Oil 2k. 3. Add additional Craft Oil 2k to the floor as needed by squirting it onto the floor in the path that you are buffing. 4. Allow Craft Oil 2k to penetrate for 15-30 minutes. 5. Remove excess oil using a buffer and a clean, Bona Cotton Cloth wrapped around a 1" white, red or green buffing pad. Change cloth as needed. Allow oil to dry thoroughly before use (8 hours for Neutral/12 hours for colors under ideal conditions of 65°-80°F and 40%-60% relative humidity). High humidity and or low temperature conditions will extend dry time, while increased ventilation and airflow will reduce dry time.

(See Bona Craft Oil 2k label or technical data sheet for additional information on application)

TOP COATING INSTRUCTIONS

In situations where an additional layer of protection is desired, Bona Craft Oil 2K can be top coated with Bona

Traffic HD[®], Bona Traffic[®] or Bona Traffic Naturale[®]. 1. Apply Bona Craft Oil 2K per the directions (see Application of Bona Craft Oil 2K). 2. Allow Bona Craft Oil 2K to dry for a minimum of 8 hours for Neutral and 12 hours for all other colors. 3. Vacuum and tack the floor with a dry Bona Microfiber Cleaning Pad. 4. Apply 1-2 coats of Bona Traffic HD, Bona Traffic or Bona Traffic Naturale per label instructions.

CURING

The floor is ready for light use and replacement of furniture at 12-24 hours and will completely cure in approximately 5-7 days under ideal conditions (65°-80° F/40-60% relative humidity). The floor may be walked on after 8-12 hours, but remains susceptible to scuffing or marring until completely cured. Do not replace area rugs until the floor has fully cured.

TOP COATING AFTER FULLY CURED

Deep clean floor using A Bona PowerScrubber[®] and Bona Deep Clean Solution[®]. Allow for adequate time for surface to dry completely. Apply the same color Craft Oil 2K to the floor per the directions and allow to dry completely (8 hours for Neutral and 12 hours for all other colors). Vacuum and tack the floor with a dry Bona Microfiber Cleaning Pad. Apply Bona Traffic HD, Bona Traffic or Bona Traffic Naturale per label instructions. Be sure floor is free from wax, polish and oily residues. Adhesion failure can occur if these recoating processes are not followed and the floor has not been tested for compatibility.

CLEAN-UP

Application tools should be thoroughly cleaned with mineral spirits. Dispose of any remaining product in accordance with local, state and federal regulations.



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PROFESSIONAL MAINTENANCE & FLOOR CARE

Allow 1-2 days before using any type of wet maintenance. Put walk-off mats at all entrance doorways to keep out excessive dirt and grit. Sweep or vacuum daily and damp-wipe as needed with Bona[®] Professional Series Natural Oil Floor Cleaner. Use felt pads under furniture legs and appliances. Floors can be cleaned with the Bona Deep clean System or Bona Craft Oil 2k[®] Soap. Bona Craft Oil[®] 2K Care or Bona Craft Oil 2K can then be applied to restore oil to areas showing signs of wear. Follow label directions.

STABILITY

Two year shelf life in unopened container

STORAGE

Bona Craft Oil 2K should be stored in a climate-controlled environment. KEEP FROM FREEZING. Do not store above 100° F.

DANGER

RAGS, STEEL WOOL OR WASTE SOAKED WITH BONA CRAFT OIL MAY SPONTANEOUSLY CATCH FIRE IF IMPROPERLY DISCARDED. IMMEDIATELY AFTER EACH USE, PLACE RAGS, STEEL WOOL OR WASTE IN A SEALED, WATER-FILLED, METAL CONTAINER.

ORDERING INFORMATION

Item #	Description	No. Case	Weight (Lbs.)
WM710013509	Bona Craft Oil 2K Mix Kit	1	1.0