Bona Mega ONE™
Technical data sheet

Bona Mega ONE™ simplifies the craftsman’s everyday life, making the job faster and easier with the quality you depend on. Bona Mega ONE is a clear, waterborne 1-component finish that dries fast, is easy to use and provides high build for superior protection.

CHARACTERISTICS
- High build
- Fast drying
- Excellent abradability
- Non-yellowing
- GREENGUARD certified

Physical Characteristics:
Ingredients – Water, polymeric resins(s), propylene glycol, and silica derivates
Color – Milky white (wet)
PH – 7.5
Solids – 32%
Density – 8.76 lbs/gallon
US Regulatory VOC – 275 g/L
Gloss Level – 40-45% for semi-gloss, 20-25 for satin, 7-9% for extra matte
Odor – Low
Stability – 1-year shelf life in unopened container
Packaging – 1-gallon plastic bottle

Application Characteristics:
Clarity – Clear when dry
Leveling – Excellent
Defoaming - Excellent
Drying Time – 2-3 hours
Coverage – 500-600 square feet per gallon
Percent Cured After 24 Hours – 75% cured after 24 hours, 100% after 5 days
Maximum Cure – 100% after 5 days

Recommended Use:
- Heavy-traffic residential: kitchens, entryways, family rooms, homes with pets, children and high foot traffic
- Commercial: restaurants, offices, retail stores
- Hospitals, schools and universities, nursing homes

BEFORE USING, READ ALL DIRECTIONS AND SAFETY DATA SHEETS.

RESPONSE: In case of eye contact, flush immediately with water. Get medical attention if irritation occurs. For skin, wash thoroughly with soap and water. If affected by inhalation, remove to fresh air. If swallowed, drink 1 or 2 glasses of water to dilute. Do not induce vomiting. Get medical attention if symptoms occur.

FOR TECHNICAL ADVICE: Call Bona US at 800-872-5515

COMPATIBILITY: Bona Mega ONE™ will adhere to most stains and finishes after proper preparation and dry times. Stain, sealer and finish results may vary widely depending on the wood species, especially on oily and resinous exotic species. ALWAYS PREPARE A SAMPLE OR TEST AREA TO DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.

SANDING AND PREPARATION OF NEW FLOORS: 1. Sand and prepare floor using accepted industry association methods. 2. For a stained floor, make your final cut with 80 to 100-grit paper, then multidisc with 80 to 120-grit paper. For an unstained floor, make your final cut with 80 to 120-grit paper, then multidisc with 120 to 150-grit paper. This burnishing will reduce the amount of grain raise. 3. Use a Tampico Brush on a buffer and vacuum thoroughly. 4. Tack with a dry Bona® Microfiber Tacking Pad or cloth. 5. Apply Bona Finishing system.

THE BONA MEGA ONE FINISH SYSTEM: Apply a Bona sealer or Bona stain and 2 coats of Bona Mega ONE. Follow label directions. Adding a third coat of Bona Mega ONE is recommended in heavy-traffic commercial and residential areas. Visit bona.com for additional product and application information.

Rev 12/2018
This data sheet replaces all previous versions
RECOMMENDED APPLICATORS: Bona® Floor Coater, Bona® Roller, Bona® Cut-In Pad.

NOTE: Use a clean applicator for sealer and a separate clean applicator for finish.

MIXING INSTRUCTIONS: SHAKE WELL BEFORE USING. DO NOT THIN. As a best practice, double strain the finish by wrapping a fine mesh paint strainer or nylons around the supplied filter. Insert into bottle and trim off any excess material.

FINISHING:
1. Pour a 6˝-wide line of finish along the starting wall. Go with the grain of the wood.
2. Using a pre-dampened Bona floor coater, draw the floor coater forward with the grain of the wood, moving the finish toward the opposite wall. To maintain a wet edge always, hold the floor coater at a snow plow angle. 3. At the end of each run, turn the floor coater and pull it toward you through the puddle; then pad out the floor coater parallel to the wet edge. 4. Feather out all turns. Do not push too hard or too fast to avoid drips flying off the floor coater. 5. BE SURE YOU ARE USING THE RECOMMENDED COVERAGE OF 500-600 SQ. FT. PER GALLON. DO NOT SPREAD TOO THIN. 6. Allow the first coat to dry 2-3 hours. High humidity and/or low temperature conditions will extend the dry time (recommended conditions of 65-80˚F/40-60% relative humidity). 7. For smoothest results, see INTERCOAT ABRASION. At a minimum between coats, vacuum and tack thoroughly with a Bona Microfiber Tacking Pad (dry or slightly dampened with water).

INTERCOAT ABRASION: It is not necessary to abrade between Bona waterborne sealer and finish coats unless more than 48 hours has passed since the previous coat was applied. For smoothest results, abrade between each coat as necessary, using a multidisc and Bona Diamond 180-240 grit abrasives with Bona Intermediate Pads. Thoroughly clean abraded floor using Bona Pow erScrubber OR vacuum and tack with a Bona Microfiber Tacking Pads (dry or slightly dampened with water). When using solvent-based sealers, ALWAYS abrade, vacuum and tack before finish coats.

RECOATING: Be sure floor is free from wax, polish and oily residues. If contaminants are present, use the full Bona Recoat System™ to ensure adhesion. Otherwise, follow the Bona Prep® process. Adhesion failure can occur if these recoating processes are not followed and the floor has not been tested for compatibility.

CURING: The curing process takes approximately 5 days, (75% cured after 24 hours, 100% after 5 days). The floor may be walked on after 24 hours, but remains susceptible to scuffing or marring until completely cured. Furniture can be moved back in carefully after 3 days. Do not replace area rugs until the floor has fully cured.

CLEAN-UP: Application tools should be thoroughly cleaned with water and stored in an airtight container. Dispose of any remaining product in accordance with local, state and federal regulations.

FLOOR CARE: Use only a dry Bona Microfiber Mop or cloth for cleaning during the first week. Put walk-off mats at all entrance doorways to keep out excessive dirt and grit. Sweep or vacuum daily and clean as needed with Bona® Hardwood Floor Cleaner. Use felt pads under furniture legs and appliances.

STABILITY: One-year shelf life in unopened container.

STORAGE: Nonflammable - Bona Mega ONE should be stored in a climate controlled environment. KEEP FROM FREEZING. Do not store above 100° F. (38° C)

<table>
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<th>Item #</th>
<th>Size</th>
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<tbody>
<tr>
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<td>1 Gallon - Semi-Gloss</td>
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</tr>
<tr>
<td>WT300618001</td>
<td>1 Gallon - Satin</td>
<td>3</td>
</tr>
<tr>
<td>WT300918001</td>
<td>1 Gallon - Extra Matte</td>
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