The combination of a large sanding drum, heavy duty upper travel roller and infinite drum pressure adjustments guarantees optimal sanding quality. Precise, powerful and effective finish and stock removal for the perfect wood floor.

- Large diameter sanding drum and travel roller keep better contact with sanding belt
- 2 speed pulley system allows for precision sanding on different wood species
- Infinite drum pressure for more precise sanding settings
- Smooth and stable for aggressive cutting and finesse sanding
- Compact for seeing over and around
- Excellent balance between front and back movement transitions
- Great for maneuvering in tight areas
- Integrated travel handle
- Powerful 3.7 kW motor

### Technical data

- Motor (Single Phase): 5 HP, 60Hz, 220 Volt,
- Sanding Drum Speed – 2,000 – 2,200 rpm (60Hz)
- Sanding Drum Width – 8” drum
- Abrasive Sleeve Size 7-7/8” x 29-1/2”
- Dimensions – 41”L x 15”W x 39”H
- 30 Amp 230 Volt Twist Lock Connector
- DCS Compatible

### Order Information

<table>
<thead>
<tr>
<th>Description</th>
<th>Item #</th>
<th>Size</th>
<th>Lbs.</th>
<th></th>
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</thead>
<tbody>
<tr>
<td>Bona Belt HD</td>
<td>AMK171010S</td>
<td>8” Belt Sander</td>
<td>185</td>
<td></td>
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</tbody>
</table>

Bona Sanding Sequences for a Perfect Surface

**Natural Floor**

- Coarse Sanding
  - 40 to 50-grit
  - Bona Green Belt on Bona Power Drive
  - OPTION: 2x weights on Bona Power Drive

- Medium Sanding
  - 60 to 80-grit
  - Bona Blue Disc on Bona Power Drive
  - OPTION: 1x weight on Bona Power Drive

- Fine Sanding
  - 100 to 120-grit
  - Bona Black Disc on Bona Power Drive
  - OPTION: Bona Steel Finesse

**Natural, Stained or Oiled Floor**

- Coarse Sanding
  - 40 to 50-grit
  - Bona Green Belt on Bona Power Drive
  - OPTION: 2x weights on Bona Power Drive

- Medium Sanding
  - 60 to 80-grit
  - Bona Blue Disc on Bona Power Drive
  - OPTION: 1x weight on Bona Power Drive

- Fine Sanding
  - 100 to 120-grit
  - Bona Black Disc on Bona Power Drive
  - OPTION: Bona Steel Finesse

**Wire-Brushed Floor**

- Coarse Sanding
  - 40 to 50-grit
  - Bona Green Belt on Bona Power Drive
  - OPTION: 2x weights on Bona Power Drive

- Medium Sanding
  - 60 to 80-grit
  - Bona Blue Disc on Bona Power Drive
  - OPTION: 1x weight on Bona Power Drive

- Wire Brushing
  - Wire Brush on Bona Power Drive
  - OPTION: Bona Steel Finesse

**Wire Brushed Floor**

- 120-grit
  - Bona Diamond Disc on Bona Power Drive
  - OPTION: Bona Steel Finesse

*When a wire brushing effect is desired, use the ‘Tyrex Brusher’ after wire brushing.*