

# Bona Craft Oil 2K

## Instruction for accent colouring

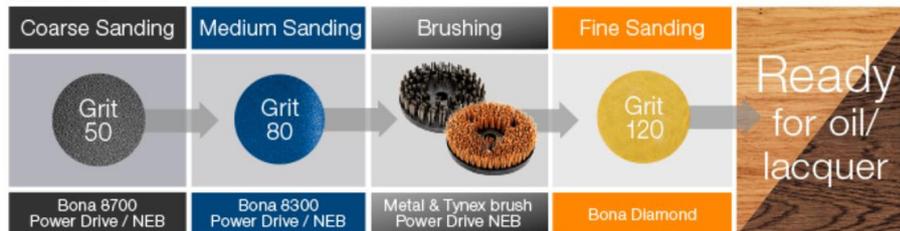
Bona Craft Oil 2K can be used as a single treatment but can also be used on top of itself to accentuate/highlight the wood grain. To achieve this effect it is necessary to first sand and brush the floor in accordance with the Bona Brushing System. After colouring with Bona Craft Oil 2K it is recommended to protect the surface with two coats of Traffic HD/Traffic/Traffic Natural.

### Preparations

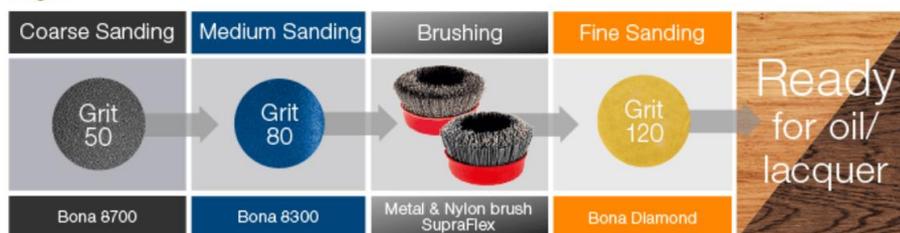
Ensure floor is acclimatized to its end-use environment, well sanded, dry and free from sanding dust, wax and other contamination.

Follow instructions for Bona Brushing System. To do this you will need a Bona FlexiSand 1.9 equipped with Bona PowerDrive NEB with Metal and Tynex Brushes. For edges is needed the Bona SupraFlex with Metal and Nylon Cup Brushes.

#### Main area



#### Edges



### Waterpopping

For a more intense and uniform coloration, the wood can be waterpopped prior to applying oil. This step is highly recommended. Apply water thinly over the surface with a sponge or short-haired roller. Allow surface to dry overnight before applying oil.

### Precautions!

- The sanding and the wood's properties have an influence on the final colour. The colour should only be evaluated after the final finish. Marks, colour differences, uneven colouring, etc. is not fault of the product but are the responsibility of the user! If unsure, make a test including the staining and finishing prior to use.

### Application

Allow product to reach room temperature before use. Optimal application conditions are between 20-25°C and 30-50% relative air humidity. **Minimum temperature for use is 16°C.** Use rubber gloves, safety goggles and disposable booties during application.

Finishing



Suggested combos:



Umbra/Ash



Umbra/Frost



Clay/Frost



Clay/Ash



Graphite/Frost



Graphite/Ash

**Bona**<sup>®</sup>

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Finishing



### 1<sup>st</sup> coat

1. Using a hammer, drive a screwdriver through the top and bottom of the upper container (Part B) and allow the hardener to completely empty into the bottom container (Part A).
2. Remove the lid and mix the content thoroughly. To mix smaller amounts of Bona Craft Oil 2K, use a 1:9 ratio. BONA CRAFT OIL 2K CANNOT BE REHARDENED. STIR WELL BEFORE USING. DO NOT THIN. **POT LIFE:** THE OIL/HARDENER MIXTURE MUST BE USED WITHIN 6-8 HOURS AFTER IT IS MIXED.
3. Apply a thin coat of the mixed Bona Craft Oil 2K to the floor using a 175 rpm buffer and a red buffing pad working back and forth with the grain of the wood when possible. For areas the buffer cannot reach, use a trowel or a brush to apply.
4. Allow the oil to penetrate the wood surface for 15-30 minutes.
5. Remove excess oil using a buffer and a clean, Bona Cotton Cloth wrapped around a buffing pad. Change cloth as needed.
6. Allow oil to dry thoroughly before applying the next coat. >12 hours are normally needed under good conditions of 20°-25°C and 30%-50% relative humidity. High humidity and or low temperature conditions will extend dry time, while increased ventilation and airflow will reduce dry.

### 2<sup>nd</sup> coat

7. Mix the second oil and apply it in the same manner as the first coat.
8. Remove excess oil using a buffer and a clean, Bona Cotton Cloth wrapped around a buffing pad. Change cloth as needed.
9. Allow oil to dry thoroughly before applying the next coat (>12 hours).

### Protection with Bona Traffic HD/Traffic/Traffic Natural (optional but highly recommended)

10. Vacuum and tack the floor with a Bona Cleaning or Dusting Pad.
11. Apply two coats of the preferred lacquer with sufficient drying time between coats. Intermediate abrasion between coats is normally not necessary.

The room can normally be furnished after 12-24 hours but wait approx. 1 week before covering the surface with carpets. Allow 1-2 days drying before cleaning with wet methods.

**WARNING:** BONA CRAFT OIL 2K CONTAINS DRYING OILS. RISK OF SELF-IGNITION. USED CLOTHS, RAGS AND SIMILAR SHOULD BE PLACED IN WATER OR SEALED METAL CONTAINERS.

The information provided is prepared to the best of our current knowledge and makes no claim to be complete. User is responsible for establishing that the product and recommendations herein are fit for the designated purpose, wood type and present situation before use. Bona can only guarantee the delivered product. A professional and thereby successful application of the product is beyond our control. If in doubt make a preliminary test or contact Bona's technical service. User is required to read and understand all information contained on package labels and safety data sheets before using this product.